

Engineered for simplicity. Built for durability.

Your welders select the Bernard gun handles, triggers and necks that are **the most comfortable and effective** for accessing their welds.

Management enjoys the resulting **increase in productivity, longer gun life, and a reduced parts inventory** with consumables designed to work across all of your welding guns.

For more information see pages 25–26, or contact your local welding distributor or Bernard directly.



Visit the **NEW! merged website** for
Bernard and Tregaskiss at Tregaskiss.com

1-855-MIGWELD (644-9353)

Maximizing throughput. Minimizing costs.

Automated welding applications require flexible, repeatable solutions that **maximize production uptime and throughput while minimizing costs**. This is why industrial manufacturers rely on Tregaskiss and its proven track record of delivering **reliable and resilient robotic and fixed automatic MIG welding guns, peripherals and consumables**.

For more information see pages 34–35, or contact your local welding distributor or Tregaskiss directly.

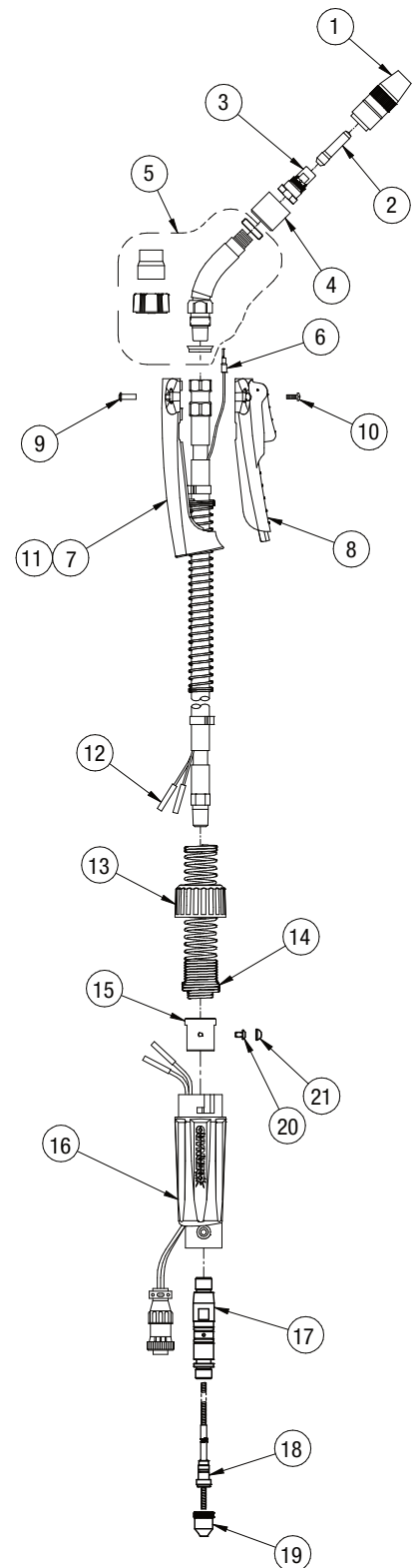


Bernard® 150 Amp MIG Gun Service Parts/Consumables

Item #	Part Q1510AB8BM	Description 150A 10 ft.
1	NS-1200B	Centerfire™ Nozzle Assembly
2	T-030	Centerfire Contact Tip
3	DS-1	Centerfire Gas Diffuser
4	4523R	Cap
5	QT2-45	Neck
6	2660001	Terminal, Quick Disconnect (2 Req'd)
7	1780062	Handle Half, Lower
8	2620054	Switch Assembly, Handle Half, Upper
9	4207	Post Fastener (2 Req'd)
10	4209	Handle Screw (2 Req'd)
11	1880194' (N/A)	Handle Kit - (Includes: (1) #8, (1) #9, (2) #10, (2) #11)
12	4932' (N/A)	Butt Connector (2 Req'd)
13	2520007' (N/A)	Cap, Rigid Strain Relief
14	2520048	Spring, Strain Relief
15	M1010027-1' (N/A)	Adapter Block
16	2520047M' (N/A)	Strain Relief with Trigger Cable
17	2200137' (N/A)	Miller® Power Pin, O-Ring 079974
18	194011	Liner L3B-10
19	214-9' (N/A)	Miller® Power Pin Tip
20	2280065' (N/A)	Screw, Strain Relief (Not Req'd on Bernard Direct Plug)
21	1620003' (N/A)	Screw Cover, Strain Relief (1 Req'd)

'Part is only available through Bernard 1-855-MIGWELD (644-9353).

Part #	Standard Configuration	Cable Length	Duty Cycle
Q1510AB8BM	.030 in (.8mm)	10 ft (3.05 m)	100%



For other products not listed in catalog, please contact Bernard at 1-855-MIGWELD (644-9353) or visit BernardWelds.com

Bernard® 200 Amp BTB MIG Gun Service Parts/Consumables

Item #	Part Q2012AD8RMC	Description
1	NS-1218B	Centerfire™ Nozzle
2	T-047AL	Centerfire Contact Tip
3	DS-1	Centerfire Gas Diffuser
4	4523R	Insulator Cap
5	QT3-30' (N/A)	Neck
6	415-25	Jump Liner
7	4213B' (N/A)	Stay-Tite™ End Fitting
8	4305' (N/A)	Stay-Tite Cone Nut
NS	4992' (N/A)	Conduit Clamp (2 Req'd)
NS	4939' (N/A)	Jacket Clamp (2 Req'd)
9	1880155	B Series Handle Kit, Standard Trigger (Includes Halves, Screws & Posts)
10	5662	Trigger, Standard
11	4207	Post Fastener (1 Req'd - Q300)
12	2030004' (N/A)	Post Fastener, Short (4 Req'd)
13	4209	Handle Screw (5 Req'd)
14	2660001	Terminal, Quick Disconnect (2 Req'd)
15	2520074' (N/A)	Handle Spring
16	410	Straight Rear Strain Relief
17	414-400' (N/A)	Adapter Block
18	2200137' (N/A)	Miller® Power Pin, O-Ring 079974
19	415-45-03	Liner
20	214-9	Power Pin Tip
21	414-400-20' (N/A)	Power Pin Insulator
22	1810053' (N/A)	Rear Terminal Housing/Plug
23	411-3M' (N/A)	Screw, Trigger Housing (2 Req'd)
24	1620004' (N/A)	Cover, Rear Screw (2 Req'd)

Part is only available through Bernard 1-855-MIGWELD (644-9353).

200 Amp BTB MIG Gun, Miller® Connection

Part #	Integrated Miller® Product	Standard Configuration	Cable Length	Duty Cycle
Q2012AD8RMC	Millermatic® 350P Auto Body Aluminum Package	3/64 in (1.2 mm)	12 ft (3.66 m)	100%

Gun can be converted to run .035" (0.9 mm) wire by simply changing the contact tip.

Duty cycle measured using CO₂ Ratings with mixed gas are reduced by 10 - 50% depending on gas mixture and welding parameters.



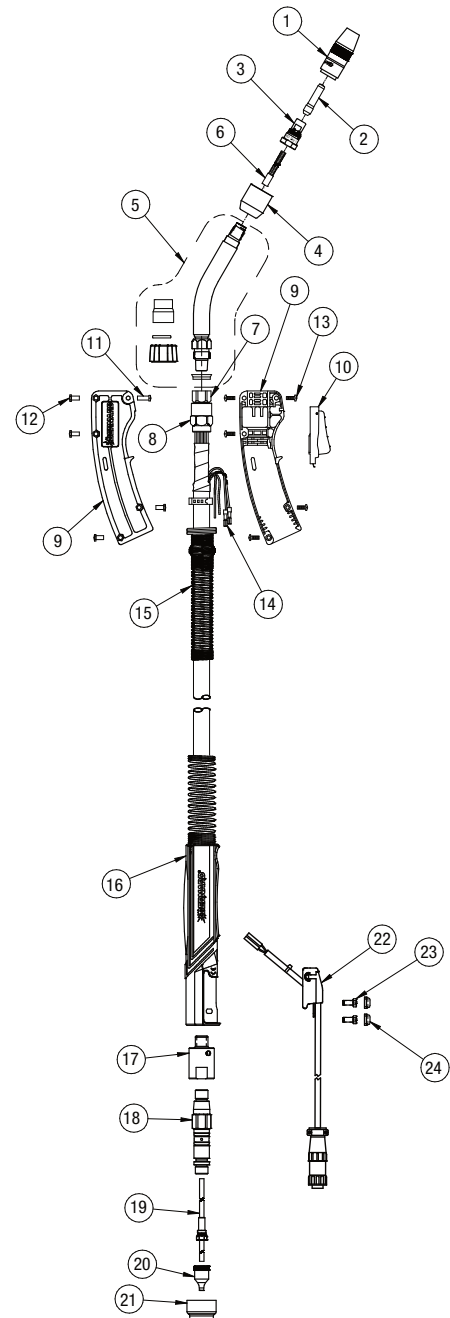
AccuLock™ Consumable Kits

Miller offers eight MIG consumable kits that are compatible with MDX™ Series guns. Each kit contains consumables that are specific to your welding application, including gun type and wire size.

■ 1880278 – MDX-250, AccuLock S, .035" (0.9 mm) Wire

■ 1880279 – MDX-250, AccuLock S, .045" (1.2 mm) Wire

The above consumable kits contain 10 contact tips, 1 nozzle, 1 gas diffuser and 1 insulator cap.



For other products not listed in catalog, please contact Bernard at 1-855-MIGWELD (644-9353) or visit BernardWelds.com



Bernard® 300 Amp BTB MIG Gun Service Parts/Consumables

Item #	Part Q3015AE8XMC	Part Q3015AE8HMC	Description
1	N-5800C	NS-5818C	Centerfire™ Nozzle
2	T-045	T-052	Centerfire Contact Tip
3	D-1	DS-1	Centerfire Gas Diffuser
4	4423R	4523R	Insulator Cap
5	QT3-45		Neck
6	QJL-3545	QJL-116	Jump Liner
7	4213B		Stay-Tite™ End Fitting
8	4305		Stay-Tite™ Cone Nut
NS	4991' (N/A)		Conduit Clamp (2 Req'd)
NS	4939' (N/A)		Jacket Clamp (2 Req'd)
9	1880155		B Series Large Handle Kit, Standard
10	5662		Trigger, Standard
11	4207		Post Fastener (1 Req'd)
12	2030004' (N/A)		Post Fastener, Short (4 Req'd)
13	4209		Handle Screw (5 Req'd)
14	2660001		Terminal, Quick Disconnect (2 Req'd)
15	2520074' (N/A)		Handle Spring
16	410' (N/A)		Straight Rear Strain Relief
17	414-400' (N/A)		Adapter Block
18	2200137' (N/A)		Miller® Power Pin, O-Ring 079974
19	L3A-15	L4A-15	Liner
20	214-116' (N/A)		Power Pin Tip ²
21	414-400-20' (N/A)		Power Pin Insulator
22	1810053' (N/A)		Rear Terminal Housing/Plug
23	411-3M' (N/A)		Screw, Trigger Housing (2 Req'd)
24	1620004' (N/A)		Cover, Rear Screw (2 Req'd)

¹Part is only available through Bernard 1-855-MIGWELD (644-9353).

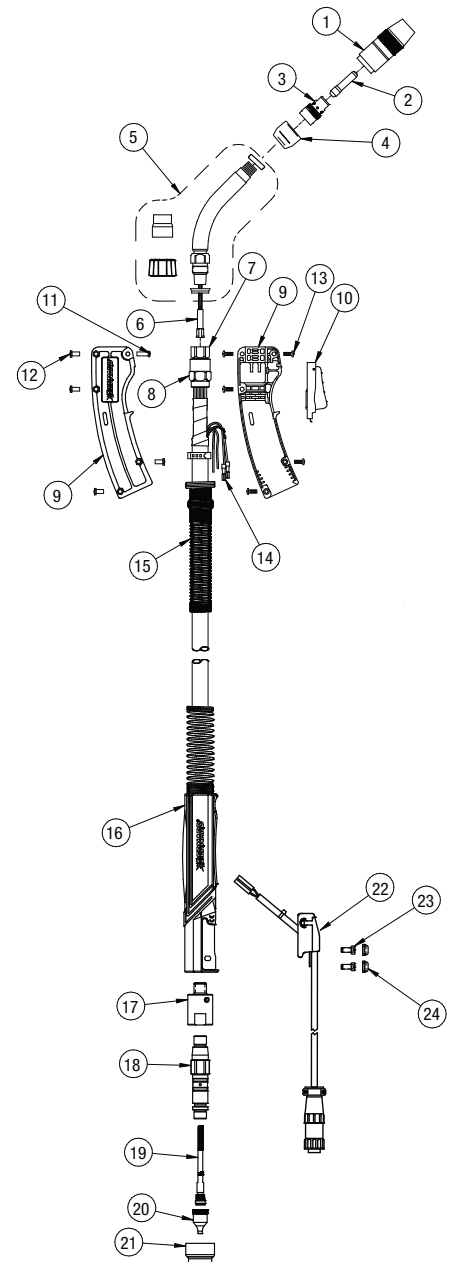
²O-Ring 079974

300 Amp BTB MIG Gun, Miller® Connection

Part #	Integrated Miller® Product	Standard Configuration	Cable Length	Duty Cycle
Q3015AE8XMC	22A and 24A Feeders, Millermatic® 350/350P	.045 in (1.2 mm), Flush Tip	15 ft (4.57 m)	100%
Q3015AE8HMC	Suitcase 8RC, 8VS, X-TREME 8VS, 12RC, X-TREME 12VS MIG Packages	.052 in (1.4 mm)	15 ft (4.57 m)	100%

Q3015AE8XMC can be converted to run .035" (0.9 mm) wire by simply changing the contact tip.

Q3015AE8HMC can be converted to run .045" (1.2 mm) or 1/16" (1.6 mm) wire.



For other products not listed in catalog, please contact Bernard at 1-855-MIGWELD (644-9353) or visit BernardWelds.com



AccuLock™ Consumable Kits

Miller offers eight MIG consumable kits that are compatible with MDX™ Series guns. Each kit contains consumables that are specific to your welding application, including gun type and wire size.

■ 1880278 – MDX-250, AccuLock S, .035" (0.9 mm) Wire

■ 1880279 – MDX-250, AccuLock S, .045" (1.2 mm) Wire

The above consumable kits contain 10 contact tips, 1 nozzle, 1 gas diffuser and 1 insulator cap.

Bernard® 400 Amp BTB MIG Gun with B Series Handle Service Parts/Consumables

Item #	Part Q4015AE8EMC	Description
1	N-5818C	Centerfire™ Nozzle
2	T-045	Centerfire Contact Tip
3	D-1	Centerfire Gas Diffuser
4	4423R	Insulator Cap
5	QT3-45	Neck
6	QJL-3545	Jump Liner
7	4313B	Stay-Tite™ End Fitting
8	1540003' (N/A)	Stay-Tite™ Cone Nut
NS	4992	Conduit Clamp (2 Req'd)
NS	4939' (N/A)	Jacket Clamp (2 Req'd)
9	1880198	B Series Large Handle Kit, Standard
10	5662	Trigger, Standard
11	4207	Post Fastener (1 Req'd)
12	4209	Handle Screw (5 Req'd)
13	2660001	Terminal, Quick Disconnect (2 Req'd)
14	2520042' (N/A)	Handle Spring
15	1680088' (N/A)	End Fitting, Rear
16	412-1' (N/A)	Switch Connector (2 Req'd)
17	2520041' (N/A)	Spring, Strain Relief
18	410	Straight Rear Strain Relief
19	414-400' (N/A)	Adapter Block
20	2200137' (N/A)	Miller® Power Pin, O-Ring 079974
21	414-400-20' (N/A)	Power Pin Insulator
22	L3A-15	Liner
23	1810053' (N/A)	Terminal Housing/Plug
24	411-3M' (N/A)	Screw, Trigger Housing (2 Req'd)
25	1620004' (N/A)	Screw, Cover Rear Housing (2 Req'd)
26	214-116	Power Pin Tip

¹Part is only available through Bernard 1-855-MIGWELD (644-9353).

400 Amp BTB MIG Gun, Miller® Connection

Part #	Integrated Miller® Product	Standard Configuration	Cable Length	Duty Cycle
Q4015AE8EMC	70 Series, R-115 Feeders, All Access feeders	.045 in (1.2 mm)	15 ft (4.57 m)	100%

Gun can be converted to run .035" (0.9 mm) by simply changing the contact tip.

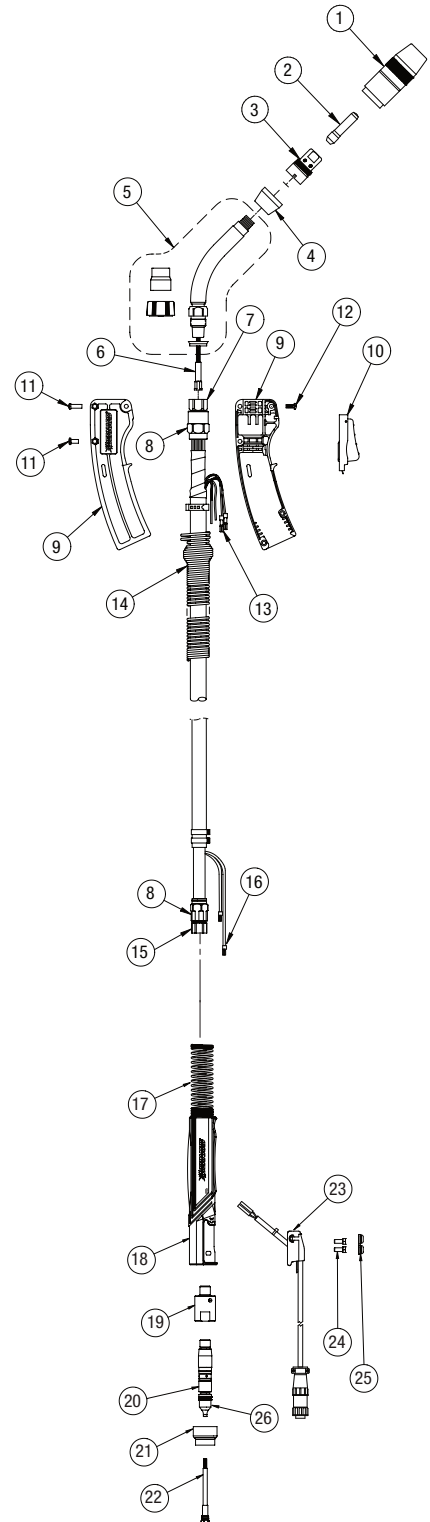


AccuLock™ Consumable Kits

Miller offers eight MIG consumable kits that are compatible with MDX™ Series guns. Each kit contains consumables that are specific to your welding application, including gun type and wire size.

- 1880278 – MDX-250, AccuLock S, .035" (0.9 mm) Wire
- 1880279 – MDX-250, AccuLock S, .045" (1.2 mm) Wire

The above consumable kits contain 10 contact tips, 1 nozzle, 1 gas diffuser and 1 insulator cap.



For other products not listed in catalog, please contact Bernard at 1-855-MIGWELD (644-9353) or visit BernardWelds.com



Bernard® 400 Amp BTB MIG Gun with C Series Handle

Service Parts/Consumables

Item #	Part Q4015VS3EML	Description
1	401-6-62	Nozzle, TOUGH LOCK® Series, Standard
2	403-20-45-25	Contact Tip, TOUGH LOCK®, Standard Duty
3	404-26	Retaining Head, TOUGH LOCK®, Standard
4	402-11	Neck Insulator, TOUGH LOCK®
5	405-60CT	Neck
6	408T	End Fitting
7	409	Cone Nut
8	412-1	Switch Connector (4 Req'd)
9	4939	Jacket Clamp
NS	4992	Conduit Clamp
NS	1880263	Cable Repair Kit (Includes: (1) #6, (1) #7, (2) #8, (2) #9, (1) Conduit Clamp)
10	2280064	Screw (2 Req'd)
11	2690077	Trigger Housing, Standard
12	411-1	Switch
13	1780086	C Series Handle
14	1810046	Blank Cover
15	2280071	Screw, Rear Housing (2 Req'd)
16	1810055	Trigger Control Pod
17	1620006	Screw Cover (2 Req'd)
18	414-400C	Adapter
19	214-81	Power Pin
20	414-400-20	Power Pin Insulator
21	415-35-15Q	QUICK LOAD™ Liner

400 Amp MIG Gun, Miller® Connection

Part #	Integrated Miller® Product	Standard Configuration	Cable Length	Duty Cycle
Q4015VS3EML	Continuum™ Feeders	.045 in (1.2 mm)	15 ft (4.57 m)	100%

Gun can be converted to run .035" (0.9 mm) by simply changing the contact tip.



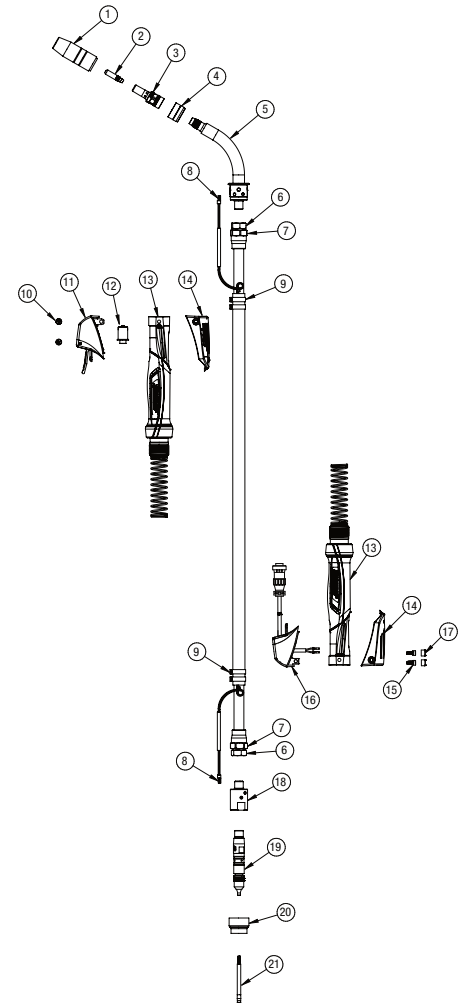
AccuLock™ Consumable Kits

Miller offers eight MIG consumable kits that are compatible with MDX™ Series guns. Each kit contains consumables that are specific to your welding application, including gun type and wire size.

■ 1880278 – MDX-250, AccuLock S, .035" (0.9 mm) Wire

■ 1880279 – MDX-250, AccuLock S, .045" (1.2 mm) Wire

The above consumable kits contain 10 contact tips, 1 nozzle, 1 gas diffuser and 1 insulator cap.



For other products not listed in catalog, please contact Bernard at 1-855-MIGWELD (644-9353) or visit BernardWelds.com

Liners for Bernard®

200, 300, 400 & 500 Amp BTB MIG Guns
Service Parts/Consumables

Universal Conventional Liner Part Numbers

Wire Size	Liner Color	10' (3.05m)	15' (4.57m)
.023-.030	Yellow	—	L1A-15
.030-.035	Green	—	L2A-15' (N/A)
.035-.045	White	L3A-10**† (N/A)	L3A-15*
.045-1/16	Red	L4A-10***† (N/A)	L4A-15**
5/64	Blue	—	L6A-15
3/32	Grey	—	L7A-15
7/64 - 1/8	Black	—	L8A-15

* Standard Liner for .035 & .045 Guns

** Standard Liner for 1/16 Guns

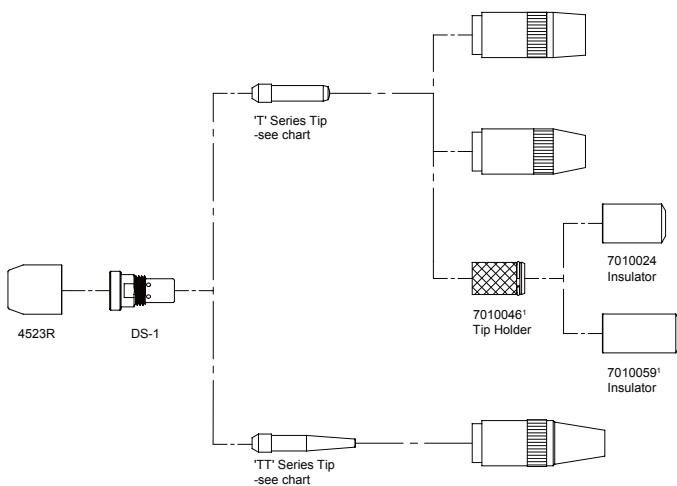
†Part is only available through Bernard 1-855-MIGWELD (644-9353).

Contact Bernard 1-855-MIGWELD (644-9353) for Optional Aluminum/Soft Wire Liners.

Centerfire™ Consumable Series for

200, 300, 400 & 500 Amp BTB MIG Guns
Service Parts/Consumables

Small Centerfire™ Gas Diffusers and Nozzles



NS-5800C (5/8" I.D., Flush, Copper)
NS-5818C (5/8" I.D., 1/8" Rec., Copper)
NS-5800B (5/8" I.D., Flush, Brass)
NS-5818B (5/8" I.D., 1/8" Rec., Brass)

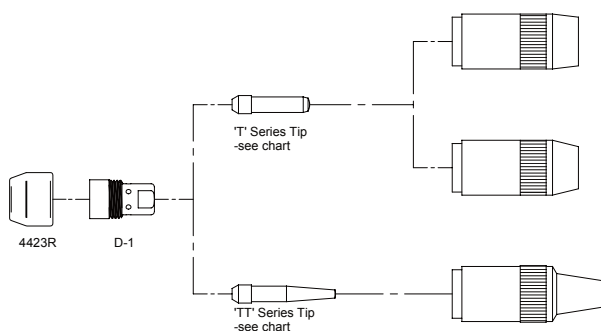
NS-1218C (1/2" I.D., 1/8" Rec., Copper)
NS-1200B (1/2" I.D., Flush, Brass)
NS-1218B (1/2" I.D., 1/8" Rec., Brass)

NS-FLX Self-Shielded Conversion Kit
(Includes tip holder and both insulators)

NST-3800B (3/8" I.D., Flush, Brass)
NST-3818B (3/8" I.D., 1/8" Rec., Brass)
NST-38XTB (3/8" I.D., 1/8" Extension, Brass)

1.50 [38.1 mm]	
'T' Series Tip	
T-023	.023" (.6 mm)
T-030	.030" (.8 mm)
T-035	.035" (.9 mm)
T-039	.039" (1.0 mm)
T-045	.045" (1.2 mm)
T-052	.052" (1.4 mm)
T-062	1/16" (1.6 mm)
T-072	.072" (1.8 mm)
T-078	5/64" (2.0 mm)
T-094	3/32" (2.4 mm)
T-109	7/64" (2.8 mm)
T-125	1/8" (3.2 mm)

Large Centerfire™ Gas Diffusers and Nozzles



N-3400C (3/4" I.D., Flush, Copper)
N-3418C (3/4" I.D., 1/8" Rec., Copper)
N-3414C (3/4" I.D., 1/4" Rec., Copper)
N-3418B (3/4" I.D., 1/8" Rec., Brass)
N-3414B† (3/4" I.D., 1/4" Rec., Brass) - N/A

N-5800C (5/8" I.D., Flush, Copper)
N-5818C (5/8" I.D., 1/8" Rec., Copper)
N-5814C (5/8" I.D., 1/4" Rec., Copper)
N-5818B (5/8" I.D., 1/8" Rec., Brass)
N-5814B (5/8" I.D., 1/4" Rec., Brass)

NT-3800C (3/8" I.D., Flush, Copper)

2.00 [50.8 mm]	
'TT' Series Tip	
TT-023	.023" (.6 mm)
TT-030	.030" (.8 mm)
TT-035	.035" (.9 mm)
TT-039	.039" (1.0 mm)
TT-045	.045" (1.2 mm)
TT-052	.052" (1.4 mm)
TT-062	1/16" (1.6 mm)



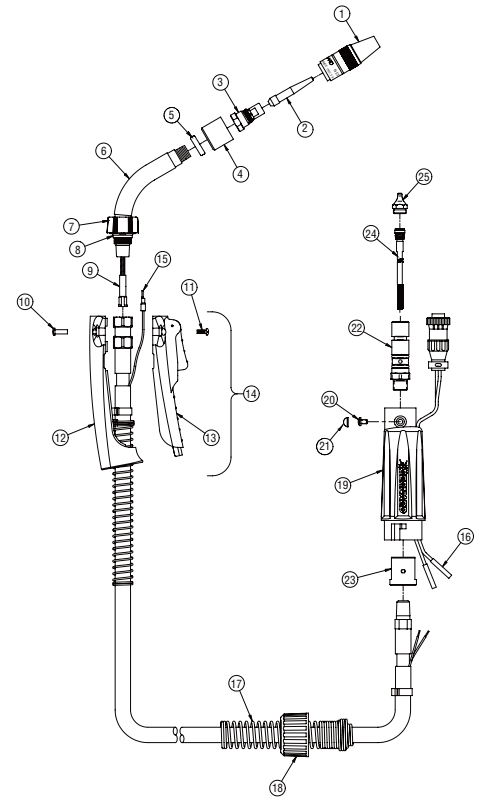
For other products not listed in catalog, please
contact Bernard at 1-855-MIGWELD (644-9353)
or visit BernardWelds.com



Pipeworx

MIG Gun Part 195399 - 250 Amp 15ft Gun
Service Parts/Consumables

Item #	Part #	Description
1	NST-3800B	Centerfire™ Nozzle
2	TT-035	Centerfire Contact Tip
3	DS-1	Centerfire Gas Diffuser
4	4523R	Insulator Cap
5	1840057-2' (N/A)	Q-Nut Insulator, Front
6	QT2-60' (N/A)	Neck
7	1840057' (N/A)	Q-Neck Cover
8	1840031	Q-Neck Insulator, Rear
9	QJL-3545	Jump Liner
10	4207	Nut
11	4209	Screw
12	1780062	Handle Half, Upper
13	2620054	Lower Handle Half & Switch Assembly
14	1880194' (N/A)	Handle Kit (Includes items #10, #11, #12, #13)
15	2660001	Terminal
16	4932' (N/A)	Butt Connector
17	2520048	Spring
18	2520007' (N/A)	Strain Relief
19	2520047M' (N/A)	Strain Relief Set with Plug
20	2280056'	Screw
21	1620003 (N/A)	Screw Cover
22	2200101	Power Pin Assembly
23	1010027	Adapter Block
24	L3B-15	Liner
25	2200135' (N/A)	Power Pin Tip



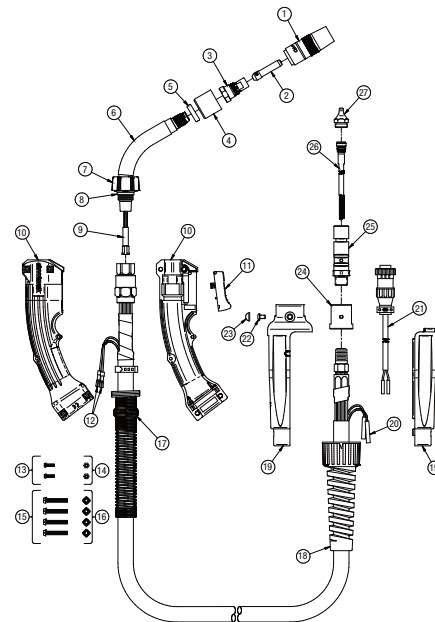
For other products not listed in catalog, please contact Bernard at 1-855-MIGWELD (644-9353) or visit BernardWelds.com

Pipeworx

MIG Gun Part 195400 - 300 Amp 15ft Gun
Service Parts/Consumables

Item #	Part #	Description
1	NS-5818C	Centerfire™ Nozzle
2	T-045	Centerfire Contact Tip
3	DS-1	Centerfire Gas Diffuser
4	4523R	Insulator Cap
5	1840057-2' (N/A)	Q-Nut Insulator, Front
6	QT2-60 (N/A)	Neck
7	1840057' (N/A)	Q-Neck Cover
8	1840031	Q-Neck Insulator, Rear
9	QJL-3545	Jump Liner
10	1880219' (N/A)	Handle Kit (Includes handle and items #13, #14, #15, #16)
11	177488H' (N/A)	Trigger
12	177271H' (N/A)	Terminal
13	2280044' (N/A)	Screw
14	2030029' (N/A)	Nut
15	203296-005	Screw
16	177272H' (N/A)	Nut
17	M169700-12' (N/A)	Handle Spring
18	2520033	Strain Relief
19	2520066	Strain Relief Set
20	4932	Butt Connector
21	GN2021	Electrical Connection
22	2280056	Screw
23	1620003' (N/A)	Screw Cover
24	1010027	Adapter Block
25	2200101	Power Pin Assembly
26	L3B-15	Liner
27	2200135' (N/A)	Power Pin Tip

Part is only available through Bernard 1-855-MIGWELD (644-9353).



For other products not listed in catalog, please contact Bernard at 1-855-MIGWELD (644-9353) or visit BernardWelds.com



PipePro® Dura-Flux™ XC

Service Parts/Consumables

Item #	Part #301011	Description
1	7010062	Insulator Tip
2	T1116	Contact Tip, Quik Tip™, 1/16 in (1.6 mm) (Installed On Gun)
3	1370240	Q-Neck, Sleeved 6 in x 60 in deg.
4	QJL-116	Jump Liner, .045-1/16 in (Installed on Gun)
	QJL-564	Jump Liner, 5/64 in (Included with Gun)
5	1760011	Heat Shield
6	2280047 ¹ (N/A)	Screw, #8-32 x 1-1/2 (2 req'd)
7	2030030 ¹ (N/A)	Nut, #8-32 (2 req'd)
8	4209	Handle Screw (4 Req'd)
9	4207	Post Fastener (4 Req'd)
10	5662	Switch Assembly, Trigger
11	1880256 ¹ (N/A)	Handle Kit, Dual Schedule (Includes Handle Halves)
12	2660001	Terminal, Quick Disconnect (2 Req'd)
13	2520056	Spring, Strain Relief
14	4932 ¹ (N/A)	Butt Connector, (2 Req'd)
15	1010027	Adapter Block
16	20006A	Electrical Plug - Dual Schedule
17	2520066	Rigid Strain Relief
18	2280056	Screw, Strain Relief
19	1620003 ¹ (N/A)	Screw Cover, Strain Relief
20	1880251 ¹ (N/A)	Miller® Power Pin Kit
21	2200131 ¹ (N/A)	Power Pin, Miller®
22	396 ¹ (N/A)	Set Screw, Liner
23	444710 ¹ (N/A)	Liner, .045"-1/16", 10 ft (3.05) Installed on Gun
	444815 ¹ (N/A)	Liner, 5/16", 15 ft (4.57) Included with Gun

¹Part is only available through Bernard 1-855-MIGWELD (644-9353).
For additional parts call Bernard at 1-855-MIGWELD (644-9353).

Liner* Replacement Service and Instructions

Removing Existing Liner

Turn off power. Remove neck from gun assembly. Lay cable straight. Loosen liner retention set screw on the power pin. Grasp liner which protrudes from power pin and remove from cable assembly.

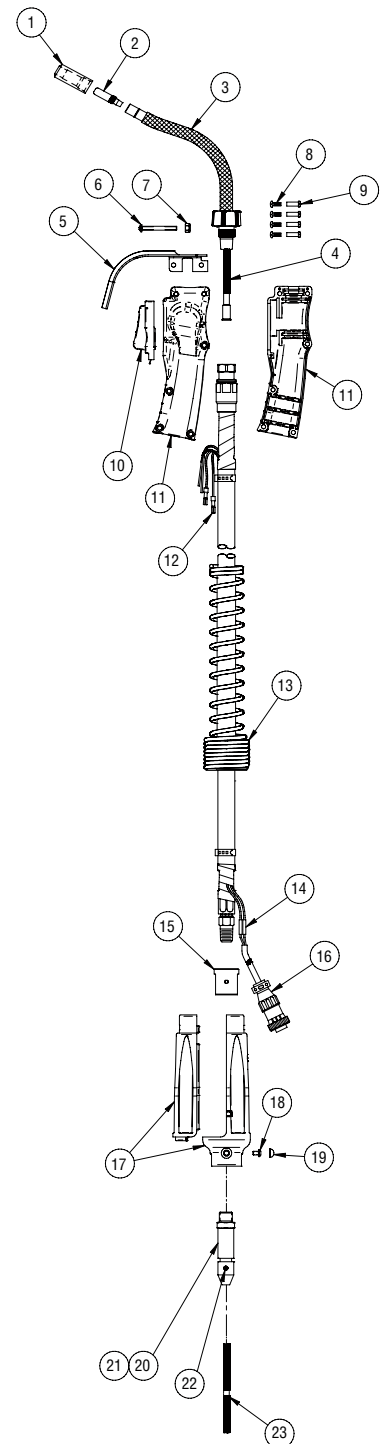
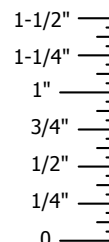
Install Replacement Liner

Insert liner into power pin with cable laying straight. Position the liner so that it extends approximately 1" (25.4 mm) beyond the gun handle. Tighten liner retention set screw to secure liner to cable assembly. Make sure cable is straight before trimming liner. Trim and deburr the front of the liner with 1/4" (6.4 mm) extending beyond the gun handle and reinstall neck. Trim and deburr the back end of the liner with 1/8" (3.2 mm) extending beyond the power pin.

Service

Inspect for excessive wear and debris on the inside diameter. Do not dip liner in solvents for cleaning. Liner may be periodically blown out with shop air. Replace with new liner when excessive wear or debris produces poor electrode feed.

¹Liner instructions for FCAW guns on pages 31 and 33

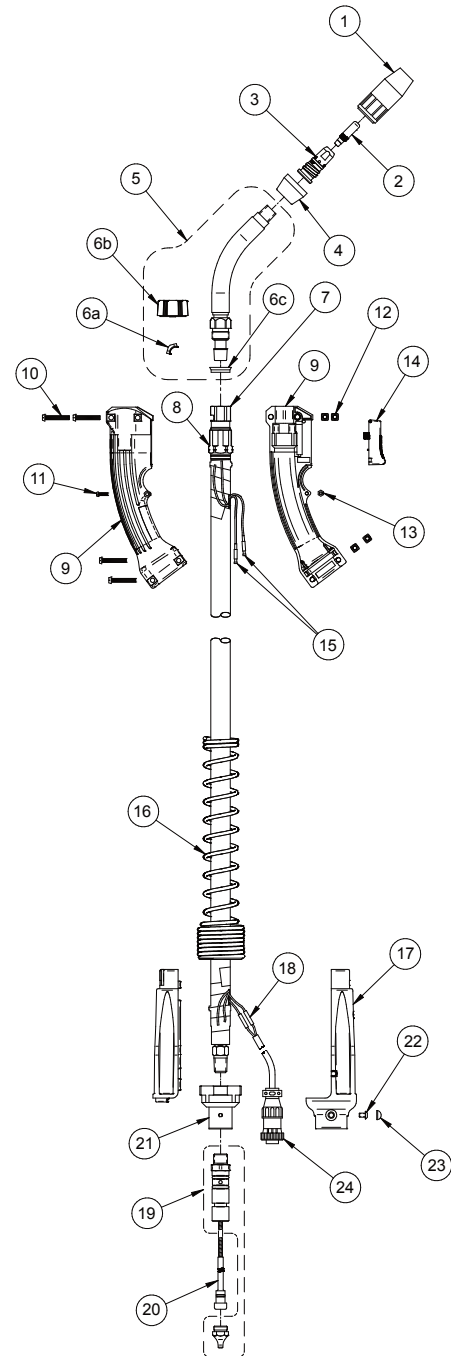


For other products not listed in catalog, please contact Bernard at 1-855-MIGWELD (644-9353) or visit BernardWelds.com

Bernard® S-Gun™ 250 Amp MIG Gun Service Parts/Consumables

Item #	Part #S2515TE5EM	Description
1	N1C58Q ¹ (N/A)	Nozzle Assembly
2	T1045	Contact Tip, Quik Tip™, .045 in (1.2 mm) Installed on Gun
	T1052	Contact Tip, Quik Tip™, .052 in (1.4 mm) Included with gun
3	D118Q	Gas Diffuser
4	10012	Cap
5	QT3-45L ¹ (N/A)	Neck, Rotatable/Locking, Medium
6A	1680074-2 ¹ (N/A)	End Fitting Lock (Included with Neck)
6B	1840057 ¹ (N/A)	Hand Nut (Included with Neck)
6C	1840031	Insulator (Included with Neck)
7	1680074-1 ¹ (N/A)	Stay-Tite™ End Fitting
8	1540007 ¹ (N/A)	Stay-Tite Cone Nut
NS	407709-013 ¹ (N/A)	Jacket Clamp (2 Req'd)
9	1880219 ¹ (N/A)	Handle Kit - Std. Trigger
10	203296-005	Handle Screw, Large (4 Req'd)
11	2280044 ¹ (N/A)	Handle Screw, Small
12	177272H ¹ (N/A)	Handle Nut, (4 Req'd)
13	2030029 ¹ (N/A)	Handle Nut, Small
14	177488H ¹ (N/A)	Trigger, Standard
15	177271H ¹ (N/A)	Trigger Pin (2 Req'd)
16	2520056	Spring Strain Relief
17	2520066	Strain Relief
18	4932	Butt Connector
19	1199M ¹ (N/A)	Miller® Power Pin Assembly
20	L4A-15	Liner
21	1010036 ¹ (N/A)	Adapter Block
22	2280056	Screw, Strain Relief
23	1620003 ¹ (N/A)	Screw Cover, Strain Relief
24	GN2021	Electrical Plug - Non D/S

¹ Part is only available through Bernard 1-855-MIGWELD (644-9353).
For additional parts call Bernard at 1-855-MIGWELD (644-9353).



For other products not listed in catalog, please
contact Bernard at 1-855-MIGWELD (644-9353)
or visit BernardWelds.com

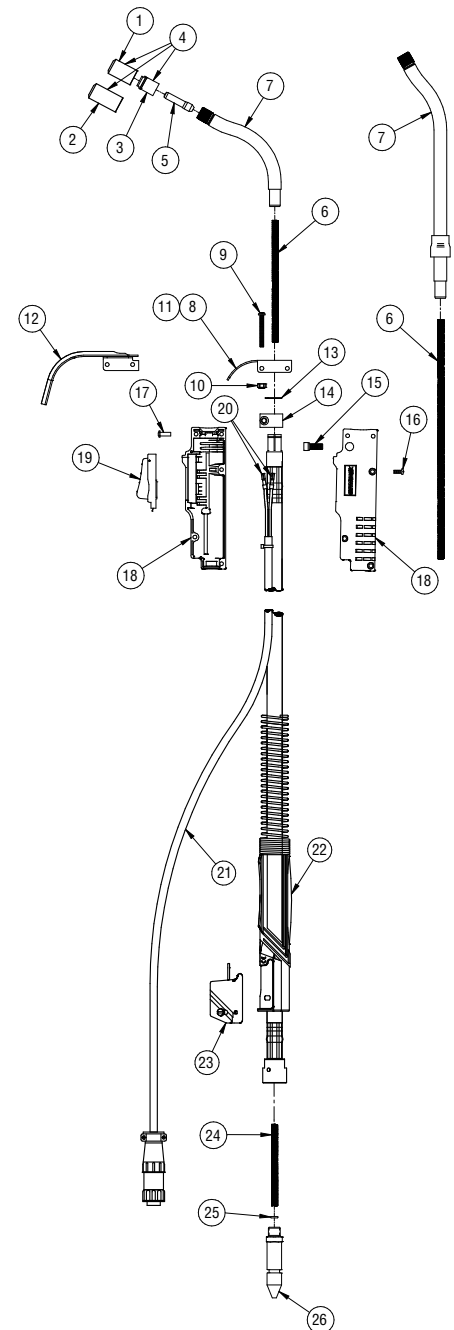


Bernard® Dura-Flux™

with Fixed Power Cable Liner
Service Parts/Consumables

Item #	Part #FLX3515AM	Description
1	7010024	Insulator Tip
2	7010059 (N/A)	Heavy-Duty Insulator Tip
3	7010026	Tip Holder, Slip-On
4	1880229	Tip Holder Kit (Includes: (1) #1, (1) #2, (1) #3)
5	T-062	Centerfire™ Contact Tip, 1/16" (1.6 mm) (Included w/Gun)
	T-072	Centerfire Contact Tip, .072" (1.8 mm) (Included w/Gun)
	T-078	Centerfire Contact Tip, 5/64" (2.0 mm) (Included w/Gun)
	T-094	Centerfire Contact Tip, 3/32" (2.4 mm) (Included w/Gun)
6	7010031	Neck Liner, 6" (15.2 cm)
	7010032	Neck, Liner, 12" (30.5 cm)
7		Neck Replacement Kit (Includes: (1) #6, (1) #7)
	1880232	Sleeved, 6" (15.2 cm) x 30°
	1880222	Sleeved, 6" (15.2 cm) x 60°
	1880230 (N/A)	Sleeved, 8" (20.3 cm) x 90°
	1880223	Sleeved, 12" (30.5 cm) x 30°
	1880231	Sleeved, 12" (30.5 cm) x 60°
	1880236 (N/A)	Aluminum Armored, 6" (15.2 cm) x 30°
	1880233	Aluminum Armored, 6" (15.2 cm) x 60°
	1880235	Aluminum Armored, 8" (20.3 cm) x 90°
	1880234	Aluminum Armored, 12" (30.5 cm) x 30°
	1880237 (N/A)	Aluminum Armored, 12" (30.5 cm) x 60°
8	7010034	Trigger Guard
9	2280047 (N/A)	Screw, #8-32 x 1-1/2 (2 Req'd)
10	2030030 (N/A)	Nut, #8-32 (2 Req'd)
11	1880224 (N/A)	Trigger Guard Kit (Includes: (1) #8, (2) #9, (2) #10)
12	1760002	Heat Shield (Optional)
13	2250017	Snap Ring
14	198820	Clamp
15	2280046	Screw, 1/4-20, Hex Socket
16	4209	Handle Screw (3 Req'd)
17	2030004 (N/A)	Post Fastener (3 Req'd)
18	1880225	Handle Kit (Includes: Handle Halves, (2) #9, (2) #10, (3) #16, (3) #17)
19	5662	Switch Assembly, Trigger
20	2660001	Terminal, Quick Disconnect (2 Req'd)
21	7010015	Cord Assembly, 15' (4.57 m)
22	610 (N/A)	Rigid Strain Relief
23	416-15 (N/A)	Housing, Rigid Strain Relief
24	7010035	Liner, Power Pin, Miller®
25	4421 (N/A)	O-Ring
26	1880226	Miller® Power Pin Kit (Includes: Miller® Power Pin, (1) #24, (1) #25)

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