

CONSUMABLES CATALOG



Tregaskiss

THE FREEDOM TO INNOVATE

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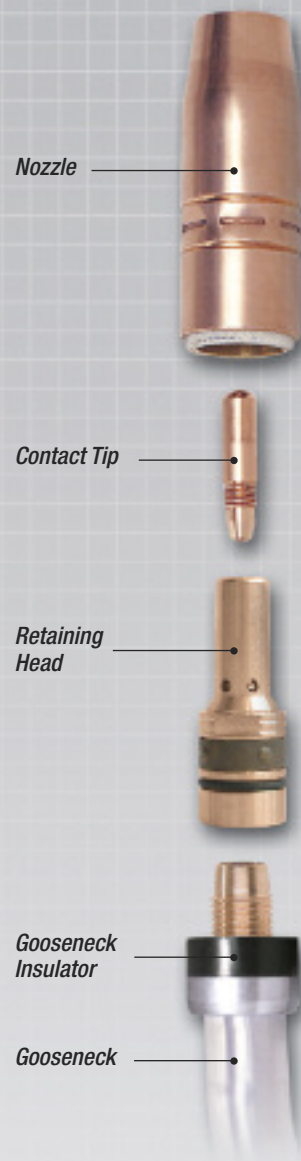
TREGASKISS COMMON CONSUMABLE PLATFORM

TOUGH YET FLEXIBLE

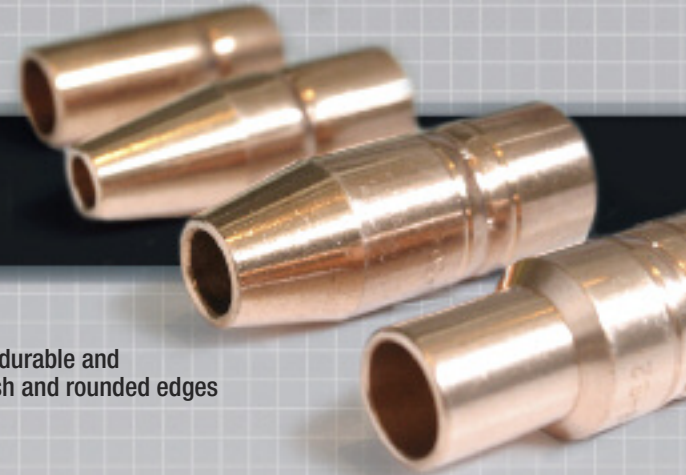
Tregaskiss has designed its long lasting Tregaskiss Consumables for maximum flexibility and compatibility between consumable parts and across various gun models.

In many cases, the same nozzles, TOUGH LOCK Contact Tips, and QUICK LOAD Liners can be used in semi-automatic and robotic welding applications. The benefits of the TOUGH LOCK Consumable System can also be extended to competitive brands of MIG guns with the TOUGH LOCK Conversion Series. This cross compatibility is what Tregaskiss refers to as the Common Consumable Platform.

For our customers, the Common Consumable Platform means less consumable inventory is needed to maximize flexibility and productivity across a variety of MIG welding applications.



TREGASKISS NOZZLES



Tregaskiss™ Nozzles for MIG welding guns are engineered to be extremely durable and long-lasting. Made of hard-drawn copper or brass, the smooth surface finish and rounded edges minimize weld spatter build-up.

FEATURES AND BENEFITS

- Available in a wide variety of styles and materials
- Brass insert in nozzles maintains inner diameter
- Brass insert prevents rocking of nozzle
- High temperature resistant, fiberglass insulator electrically insulates nozzle from the diffuser
- Heavy-duty crimp holds all three layers together
- Nozzles can be shared across all air-cooled Tregaskiss Semi-Automatic and Robotic MIG Guns (Common Consumable Platform)

TREGASKISS NOZZLE PART NUMBERS

The following is a list of the most commonly used Tregaskiss Nozzles. If the nozzle you require is not in this list, please contact Tregaskiss to learn about additional nozzle options.

WEBSITE QUICK LINK:

Tregaskiss.com/nozzles

TREGASKISS NOZZLES								
PART NUMBER	NOZZLE TYPE	BORE	TYPE	MATERIAL	O.D.	LENGTH	TIP PLACEMENT	QTY
401-6-50	HEAVY DUTY	1/2"	C	COPPER	1.062"	2.88"	1/8" TIP RECESS	10
401-48-62	HEAVY DUTY	5/8"	A	COPPER	1.062"	2.76"	FLUSH	10
401-5-62	HEAVY DUTY	5/8"	C	COPPER	1.062"	3.00"	1/4" TIP RECESS	10
401-6-62	HEAVY DUTY	5/8"	C	COPPER	1.062"	2.88"	1/8" TIP RECESS	10
401-71-62	HEAVY DUTY	5/8"	C	BRASS	1.106"	2.88"	1/8" TIP RECESS	10
401-7-62	HEAVY DUTY	5/8"	C	BRASS	1.106"	3.00"	1/4" TIP RECESS	10
401-81-62	HEAVY DUTY	5/8"	C	COPPER	1.062"	2.63"	1/8" TIP RECESS	10
401-87-62	HEAVY DUTY	5/8"	C	BRASS	1.062"	2.63"	1/8" STICK OUT	10
401-5-75	HEAVY DUTY	3/4"	C	COPPER	1.062"	3.00"	1/4" TIP RECESS	10
401-6-75	HEAVY DUTY	3/4"	C	COPPER	1.062"	2.88"	1/8" TIP RECESS	10
401-7-75	HEAVY DUTY	3/4"	C	BRASS	1.106"	2.88"	1/8" TIP RECESS	10
401-42-50	STANDARD DUTY	1/2"	A	BRASS	.938"	2.88"	1/8" TIP RECESS	10
401-4-50	STANDARD DUTY	1/2"	C	COPPER	.938"	2.88"	1/8" TIP RECESS	10
401-44-50	STANDARD DUTY	1/2"	A	BRASS	.938"	2.50"	1/4" STICK OUT	10
401-48-50	STANDARD DUTY	1/2"	A	BRASS	.938"	2.63"	1/8" TIP RECESS	10
401-4-38	STANDARD DUTY	3/8"	B	COPPER	.938"	2.74"	FLUSH	10
401-40-38	STANDARD DUTY	3/8"	B	BRASS	.980"	2.81"	1/16" TIP RECESS	10
401-4-62	STANDARD DUTY	5/8"	C	COPPER	.938"	2.88"	1/8" TIP RECESS	10
401-8-62	STANDARD DUTY	5/8"	C	COPPER	.938"	2.63"	1/8" STICK OUT	10
401-9-62	STANDARD DUTY	5/8"	C	COPPER	.938"	2.51"	1/4" STICK OUT	10
401-4-75	STANDARD DUTY	3/4"	D	COPPER	.938"	2.88"	1/8" TIP RECESS	10
601-5-62	FOR 600 AMP SEMI-AUTO WATER-COOLED GUNS	5/8"	C	BRONZE	.810"	3.13"	1/4" TIP RECESS	10
601-5-75	FOR 600 AMP SEMI-AUTO WATER-COOLED GUNS	3/4"	C	BRONZE	.930"	3.13"	1/4" TIP RECESS	10
601-6-62	FOR 600 AMP SEMI-AUTO WATER-COOLED GUNS	5/8"	C	BRONZE	.830"	3.00"	1/8" TIP RECESS	10

NOZZLE TYPES:



BOTTLENECK



LONG TAPER



SHORT TAPER



STRAIGHT

TOUGH LOCK CONSUMABLE SYSTEM

Achieve lower operating costs and increased uptime with the TOUGH LOCK Consumable System from Tregaskiss. This system features our innovative TOUGH LOCK Contact Tip and Retaining Head.

TOUGH LOCK Contact Tips are precision-machined using a process that tightly controls tip tolerances.

TOUGH LOCK Retaining Heads are manufactured with a tapered design at both ends that keep the consumables locked from tip to gooseneck for improved weld consistency and to maximize heat dissipation.

The TOUGH LOCK System with Dual Taper Technology keeps consumables running cooler for longer tip life and maximum performance.

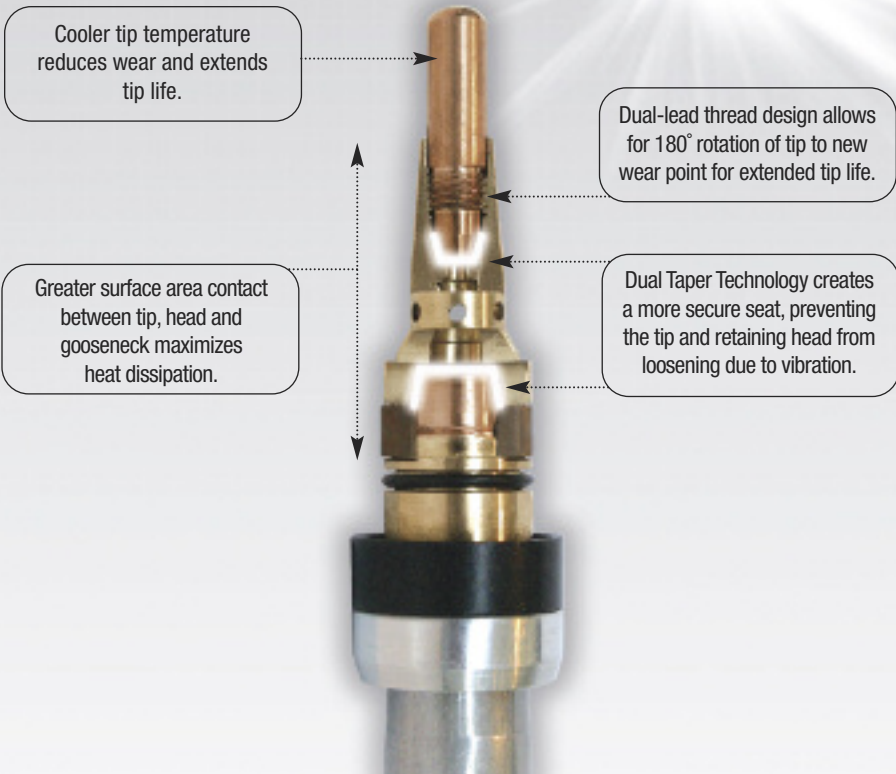
FEATURES & BENEFITS

- Locks your gun from contact tip to the gooseneck to prevent loosening due to vibration
- Locked consumables create more consistent welds
- Surface area contact between tightly locked consumables helps to maximize heat dissipation and tip life
- Easier contact tip removal and replacement when retaining head remains locked to the gooseneck
- Dual Taper Retaining Heads are available AT THE SAME COST as TOUGH LOCK Single Taper Retaining Heads

WEBSITE QUICK LINK

Tregaskiss.com/toughlock

STANDARD
ON ALL
TREGASKISS
MIG GUNS



PART NUMBERS

TOUGH LOCK CONTACT TIPS					
WIRE SIZE	PART NUMBER				
	STANDARD DUTY	HEAVY DUTY	HEAVY DUTY TAPERED	HEAVY DUTY EXTENDED LIFE	EXTRA HEAVY DUTY
.023" (0.6 mm)	403-14-23	N/A	N/A	N/A	N/A
.030" (0.8 mm)	403-14-30	403-20-30	403-21-30	403-27-30	N/A
.035" (0.9 mm)	403-14-35	403-20-35	403-21-35	403-27-35	N/A
.040" (1.0 mm)	403-14-1.0	403-20-1.0	403-21-1.0	403-27-1.0	603-20-1.0
.045" (1.2 mm)	403-14-45	403-20-45	403-21-45	403-27-45	603-20-45
3/64" (1.2 mm)	N/A	403-20-364	N/A	403-27-364	603-20-364
.052" (1.3 mm)	N/A	403-20-52	N/A	403-27-52	603-20-52
.055" (1.4 mm)	N/A	403-20-1.4	N/A	N/A	603-20-1.4
1/16" (1.6 mm)	N/A	403-20-116	N/A	403-27-116	603-20-116
.070" (1.8 mm)	N/A	403-20-1.8	N/A	N/A	N/A
.078" (2.0 mm)	N/A	403-20-78	N/A	N/A	N/A
5/64" (2.0 mm)	N/A	403-20-564	N/A	N/A	603-20-564
3/32" (2.4 mm)	N/A	403-20-332	N/A	N/A	603-20-332
7/64" (2.8 mm)	N/A	N/A	N/A	N/A	603-20-764
1/8" (3.2 mm)	N/A	N/A	N/A	N/A	603-20-18

All part numbers in the charts above are for quantities of 100 unless otherwise noted.
To order in quantities of 25 please add (-25) to the end of the part number. **Example: Part Number 403-20-30-25** (25 Heavy Duty Contact Tips for .030" Wire Size)
To order Heavy Duty and Extended Life Contact Tips in quantities of 1000, add (-1000) to the end of the part number.
Example: Part Number 403-27-364-1000 (1000 Heavy Duty Extended Life Contact Tips for 3/64" Wire Size)

TEACH TIPS		
PART NUMBER	DESCRIPTION	QTY
403-20-01	Adjustable Teach Tip	1
403-20-05	Teach Tip 1/2"	1
403-20-062	Teach Tip 5/8"	1
403-20-075	Teach Tip 3/4"	1
403-20-10mm	Teach Tip 10mm	1
403-20-15mm	Teach Tip 15mm	1

Teach tips are used for robotic programming.

SEMI-AUTOMATIC AND ROBOTIC RETAINING HEADS			
DESCRIPTION	SINGLE TAPER PART NUMBER	DUAL TAPER PART NUMBER	QTY
Heavy Duty Retaining Head for Robotic Guns	404-30-25	404-32-25	25
	404-30	404-32	100
	404-30-250	404-32-250	250
Heavy Duty Retaining Head for Semi-Auto Guns	404-20-25	404-26-25	25
	404-20	404-26	100
	404-20-250	404-26-250	250
Standard Duty Retaining Head for Robotic or Semi-Auto Guns	404-14-25	404-18-25	25
	404-14	404-18	100
Diffuser for 600 amp Water-Cooled Guns	404-38-25	NA	25
	404-38	NA	100

SEMI-AUTOMATIC AND ROBOTIC THREAD-ON RETAINING HEADS			
DESCRIPTION	SINGLE TAPER PART NUMBER	DUAL TAPER PART NUMBER	QTY
Heavy Duty Robotic Retaining Head for New Style Thread-On Nozzles	N/A	404-52	10
	404-51-25	N/A	25
Heavy Duty Semi-Automatic Retaining Head for New Style Thread-On Nozzles	N/A	404-53-25	25



SPECIALTY TOUGH LOCK PRODUCTS

SURESTART CONTACT TIPS

REDUCE ARC START FAILURES BY UP TO 50%*

SURESTART™ Contact Tips were designed to reduce arc start failures that can lead to costly rework and downtime in robotic welding applications. According to field trials and R&D lab tests, SURESTART Contact Tips reduce arc start failures by up to 50% and prevent early, unexpected burn backs.

SURESTART Contact Tips are especially beneficial for applications with a high volume of tacking and short welds using solid wire in CV (Constant Voltage) welding modes.

Available for multiple wire diameter sizes ranging from .030- to .052-inches, SURESTART Contact Tips come in 20-count blister packages. This unique packaging offers excellent protection against welding environment contaminants and can be easily stocked in facility vending machines.

When arc starts are critical, SURESTART Contact Tips help to reduce costly down time and improve your bottom line.

FEATURES & BENEFITS

IMPROVED PERFORMANCE

- Reduce arc start failures by up to 50%*
- Prevent early, unexpected burn backs
- Ideal for applications with a high volume of tacking and short welds using solid wire in CV mode
- Available for .030 to .052 inch wire sizes
- Compatible with TOUGH LOCK™ Retaining Heads

**Results are based on customer field trials and Tregaskiss R&D lab tests.*

UNIQUE PACKAGING

- Offers protection from harmful welding environments
- Will fit into vending machines
- Available in packages of 20

SURESTART*PART NUMBERS

WIRE SIZE	DESCRIPTION	PART NUMBER	QTY
0.030" (0.8 mm)	Standard Duty Tapered Contact Tips	403-23-30	20
0.030" (0.8 mm)	Heavy Duty Contact Tips	403-22-30	20
0.035" (0.9 mm)	Heavy Duty Contact Tips	403-22-35	20
0.040" (1.0 mm)	Heavy Duty Contact Tips	403-22-1.0	20
0.045" (1.2 mm)	Heavy Duty Contact Tips	403-22-45	20
3/64" (1.2 mm)	Heavy Duty Contact Tips	403-22-364	20
0.052" (1.3 mm)	Heavy Duty Contact Tips	403-22-52	20

WEBSITE QUICK LINK:

Tregaskiss.com/surestart



TOUGH ACCESS SYSTEM

WORRIED ABOUT FITTING IN?

TOUGH ACCESS Consumables from Tregaskiss are our sleekest line of consumables. They allow entry into those hard-to-reach places that would otherwise be inaccessible due to complex fixture or weldment design.

Available in straight-bore (5/8") and bottleneck (1/2") style nozzles, these unique consumables are compatible with our patented TOUGH LOCK™ Contact Tips and existing aluminum armored goosenecks.

FEATURES & BENEFITS – NOZZLES

- Available for both robotic and semi-automatic applications
- Compatible with existing TOUGH GUN™ Goosenecks and TOUGH LOCK Contact Tips
- Sleek profile nozzles with 0.850" (21.59 mm) outside diameter, available in straight-bore and bottleneck* styles
- Compatible with the TOUGH GUN Reamer when using the appropriate cutter blade

**Standard duty consumables recommended for bottleneck style nozzles.*

TOUGH ACCESS SYSTEM PART NUMBERS

RETAINING HEADS		
PART NUMBER	DESCRIPTION	QTY
404-50-25	TOUGH ACCESS Retaining Head (heavy duty)	25
404-54-25	TOUGH ACCESS Retaining Head (standard duty)	25

GOOSENECK INSULATORS		
PART NUMBER	DESCRIPTION	QTY
402-17-25	TOUGH ACCESS Gooseneck Insulator	25

NOZZLES		
PART NUMBER	DESCRIPTION	QTY
401-54-62	Straight bore nozzle 5/8" bore, 1/8" recess	10
401-55-62	Straight bore nozzle 5/8" bore, flush	10
401-56-62	Straight bore nozzle 5/8" bore, 1/8" stick-out	10
401-57-62	Straight bore nozzle 5/8" bore, 1/4" stick-out	10
401-54-50	Bottleneck nozzle 1/2" bore, 1/8" recess	10
401-55-50	Bottleneck nozzle 1/2" bore, flush tip	10
401-56-50	Bottleneck nozzle 1/2" bore, 1/8" stick-out	10
401-57-50	Bottleneck nozzle 1/2" bore, 1/4" stick-out	10

NOTE: Reamer Cutter Blades and Mounting Arms for TOUGH ACCESS System also available.

WEBSITE QUICK LINK:

Tregaskiss.com/toughaccess



LINERS

QUICK LOAD LINERS

SAVE TIME AND MONEY!

The QUICK LOAD Liner from Tregaskiss loads from the front of the MIG gun. It requires less than half the time and effort for replacement, when compared with conventional style liners.

This innovative liner is available for semi-automatic applications in lengths of up to 25 feet, and up to 15 feet for robotic applications. Experience quick replacement, safe and easy maintenance.



Semi-Automatic application



Robotic application

FEATURES & BENEFITS

QUICK INSTALLATION

- Two-piece system allows replacement to occur through the gooseneck of the MIG gun while it remains attached to the feeder
- No need to cut wire in MIG gun

SAFE AND EASY MAINTENANCE

- Remove front-end consumables and slide liner over the wire, using it as a guide
- Ease of installation allows for more regular and routine maintenance

SEMI-AUTOMATIC APPLICATIONS

- Avoid having to remove MIG gun from wire feeder
- Lengths up to 25 feet available

ROBOTIC APPLICATIONS

- Avoid hassle of climbing over tooling or transfer systems to remove MIG gun from wire feeder
- Change liner from a safe-zone within the work cell during routine pauses in production
- Lengths up to 15 feet available
- QUICK LOAD Liner is compatible with the 450 amp and 650 amp TOUGH GUN™ Water-Cooled Robotic MIG Guns only when equipped with the TOUGH LOCK Contact Tip System.

QUICK LOAD LINER PART NUMBERS

LINERS	WIRE SIZE	LENGTHS				DESCRIPTION	QTY
		6	10	15	25		
415-30-XXQ*	.030	x		x		HIGH CARBON STEEL - ROUND WOUND	1
415-35-XXQ*	.035 - .045	x	x	x	x	HIGH CARBON STEEL - ROUND WOUND	1
415-116-XXQ*	.045 - 1/16	x	x	x	x	HIGH CARBON STEEL - ROUND WOUND	1
415-564-XXQ*	1/16 - 5/64	x		x	x	HIGH CARBON STEEL - ROUND WOUND	1
415-332-XXQ*	.078 - 3/32	x		x	x	HIGH CARBON STEEL - FLAT WOUND	1
LINER RETAINERS (SOLD SEPARATELY)							
PART #	WIRE SIZE	DESCRIPTION				QTY	
415-24	.078 - 3/32	QUICK LOAD LINER RETAINER FOR TREGASKISS GUNS				1	
415-26	.030 - 1/16	QUICK LOAD LINER RETAINER FOR TREGASKISS GUNS				1	
415-37	.030 - 1/16	QUICK LOAD LINER RETAINER FOR MOST TWECO GUNS				1	

*Replace XX with number(s) indicating available liner length at top of chart.

WEBSITE QUICK LINK:
Tregaskiss.com/quickload

CONVENTIONAL LINERS

Tregaskiss Liners for MIG welding guns are made of high carbon music wire for smooth wire feed and long life. Available in lengths up to 25' / 7.6 m for various wire sizes. Liners thread-in with no need for set screws.

CONVENTIONAL LINERS PART NUMBERS

LINERS	WIRE SIZE	LENGTHS							DESCRIPTION	QTY
		5	6	8	10	15	20	25		
Conventional Liners for Steel / Stainless Steel Wire										
415-23-XX*	.023					x			HIGH CARBON STEEL - ROUND WOUND	1
415-30-XX*	.03		x			x		x	HIGH CARBON STEEL - ROUND WOUND	1
415-35-XX*	.035 - .045		x		x	x		x	HIGH CARBON STEEL - ROUND WOUND	1
415-116-XX*	.045 - 1/16		x		x	x		x	HIGH CARBON STEEL - ROUND WOUND	1
415-564-XX*	1/16 - 5/64		x		x	x		x	HIGH CARBON STEEL - ROUND WOUND	1
415-332-XX*	.078 - 3/32		x			x		x	HIGH CARBON STEEL - FLAT WOUND	1
415-332-167	.078 - 3/32					x			HIGH CARBON STEEL - D WOUND	1
415-332-267	.078 - 3/32						x		HIGH CARBON STEEL - D WOUND	1

Conventional Polymer Liners for Aluminum Wire										
415-45-01	0.035 - 3/64"		x						POLYMER LINER FOR ALUMINUM WIRE	1
415-45-02	0.035 - 3/64"				x				POLYMER LINER FOR ALUMINUM WIRE	1
415-45-03	0.035 - 3/64"					x			POLYMER LINER FOR ALUMINUM WIRE	1
415-45-04	0.035 - 3/64"							x	POLYMER LINER FOR ALUMINUM WIRE	1
415-116-21	3/64 - 1/16		x						POLYMER LINER FOR ALUMINUM WIRE	1
415-116-22	3/64 - 1/16				x				POLYMER LINER FOR ALUMINUM WIRE	1
415-116-23	3/64 - 1/16					x			POLYMER LINER FOR ALUMINUM WIRE	1
415-116-26	3/64 - 1/16							x	POLYMER LINER FOR ALUMINUM WIRE	1
415-25	.030 - 1/16								8" BRONZE JUMP LINER FOR USE WITH POLYMER LINERS FOR ALUMINUM WIRE	1
415-25-13	.030 - 1/16								13" BRONZE JUMP LINER FOR USE WITH POLYMER LINERS FOR ALUMINUM WIRE	1

Conventional Steel Wrapped Nylon Liners for Aluminum Wire										
415-35-05	.030 - .035		x						STEEL WRAPPED NYLON FOR STAINLESS STEEL OR ALUMINUM WIRE	1
415-35-2	.035 - .045					x			STEEL WRAPPED NYLON FOR STAINLESS STEEL OR ALUMINUM WIRE	1
415-116-05	.045 - 1/16	x							STEEL WRAPPED NYLON FOR STAINLESS STEEL OR ALUMINUM WIRE	1
415-116-2	.045 - 1/16					x			STEEL WRAPPED NYLON FOR STAINLESS STEEL OR ALUMINUM WIRE	1

Conventional Specialty Plated Liners for Stainless Steel Wire										
415-35-082	.035 - .045			x					GALVANIZED STEEL EXTENDED LIFE – 'D' WOUND	1
415-35-152	.035 - .045					x			GALVANIZED STEEL EXTENDED LIFE – 'D' WOUND	1
415-35-252	.035 - .045							x	GALVANIZED STEEL EXTENDED LIFE – 'D' WOUND	1

Jump Liners for Wire Brake										
495-18-35	.035 - .045								26" JUMP LINER FOR WIRE BRAKE	1
495-18-116	.052 - 1/16								26" JUMP LINER FOR WIRE BRAKE	1

*Replace XX with number(s) indicating available liner length at top of chart.
EXAMPLE: To order a 10' QUICK LOAD Liner for .035 wire, the part number would be 415-35-10Q.

NOTE: The list above includes our most commonly used liners. If the liner you require is not in this list, please contact Tregaskiss Technical Service for information on additional specialty liners that we offer.

TOUGH LOCK CONVERSION SERIES

FOR BINZEL, LINCOLN, AND TWECO STYLE MIG GUNS
Reduce Your Inventory and Minimize Downtime Today!

STREAMLINE your inventory by STANDARDIZING on a SINGLE brand of high performance MIG welding consumables. Stocking as few as two new Tregaskiss parts may allow you to remove an entire brand of consumables from your inventory.

The TOUGH LOCK Conversion Series utilizes our TOUGH LOCK Contact Tips, durable nozzles, and one or more of the following: special TOUGH LOCK Retaining Head and/or special gooseneck insulator.

FEATURES & BENEFITS

- Use one consumables line on all your MIG guns regardless of style
- Reduce your inventory
- Enjoy all the features and benefits of the TOUGH LOCK System

TOUGH LOCK CONVERSION SERIES PART NUMBERS

GUN MANUFACTURER	GUN MODEL	GUN GOOSENECK	TOUGH LOCK HEAVY DUTY RETAINING HEAD	GOOSENECK INSULATOR	ADAPTOR
Bernard	Q-Gun Series	N/A	404-44	402-14	N/A
	EZ Feed Series				
Binzel	Alpha 4	N/A	404-46	402-11	N/A
Lincoln	Lincoln Magnum 300	KP1929 / KP1928 / KP1941	404-20	402-14	N/A
	Lincoln Magnum 400				
TWECO	TWECO #3	63J-60	404-20	402-14	N/A
	TWECO #4	64J-60			
	Spray Master 350	MS63-60			
	Spray Master 450	MS64H-60			
	Weldskill 400	64A-60			
	MINI MIG	N/A	N/A	402-19	404-64

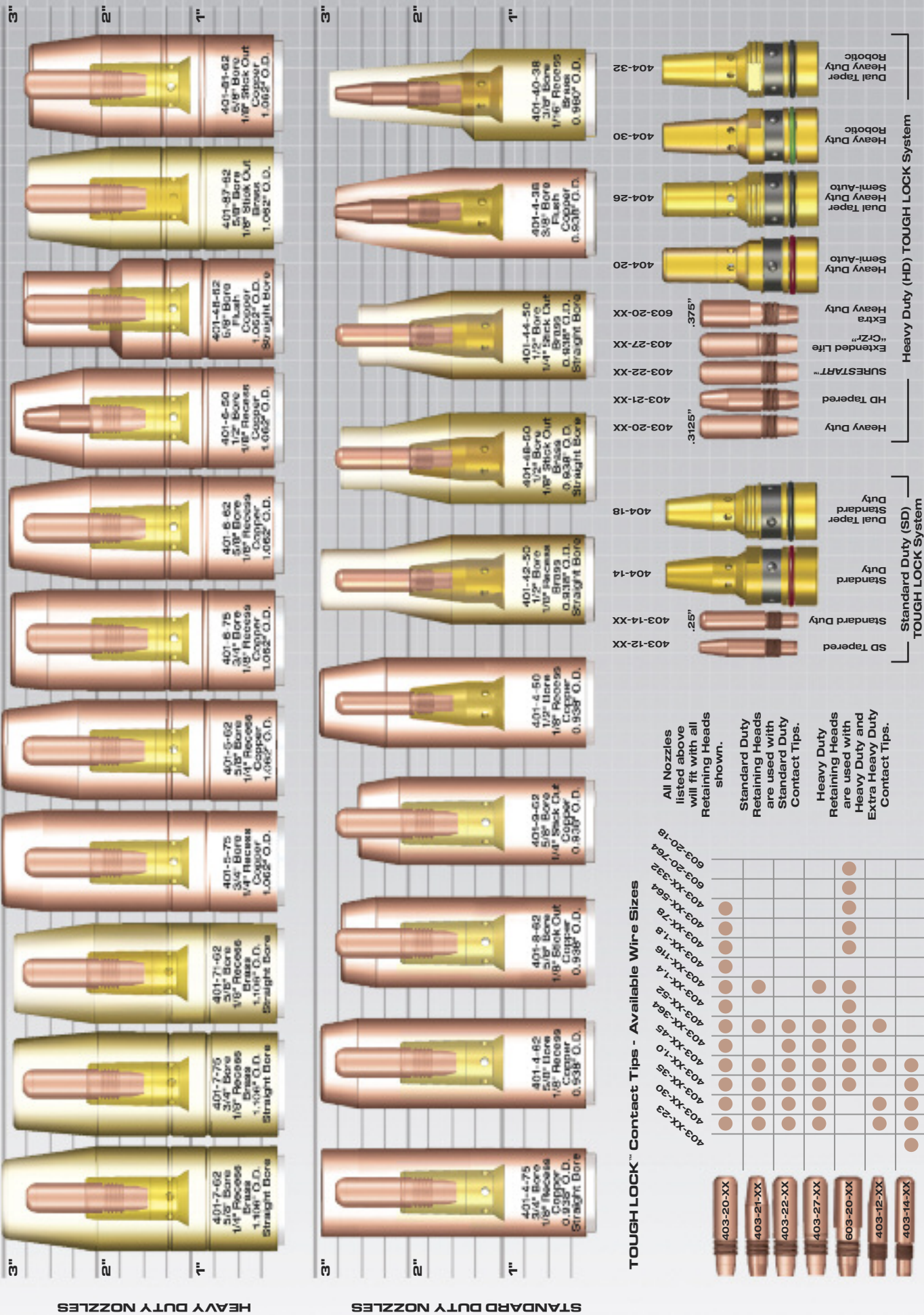
NOTE: The 404-20 TOUGH LOCK Retaining Head will fit on most goosenecks with an external 9/16"-18 thread, regardless of angle. Bernard is a trademark of Illinois Tool Works Inc. Lincoln is a trademark of The Lincoln Electric Company. Tweco is a trademark of Thermadyne Holdings Corporation. Binzel is a trademark of Alexander Binzel Schweisstechnik GmbH & Co. KG.

QUICK LOAD LINER FOR TWECO GUNS

Order the 415-37 QUICK LOAD Liner Retainer and use with QUICK LOAD Liners for wire sizes .030" through 5/64".

TREGASKISS COMMON CONSUMABLE PLATFORM REFERENCE CHART

This chart provides technical and compatibility information for our most popular nozzles, retaining heads and contact tips. If the consumable you require is not in this chart, you can learn about additional welding consumable options by contacting Tregaskiss Technical Service by email at techservices@tregaskiss.com or by phone at 1-877-737-3111.



Tregaskiss is an industry leader in the development and manufacture of quality MIG welding guns, peripherals and consumables for high-volume production facilities.

Vision, commitment, and a team approach are pivotal to the success that Tregaskiss has enjoyed with its line-up of durable MIG welding products including TOUGH GUN™

Robotic and Semi-Automatic MIG Guns, TGX™

Semi-Automatic MIG Guns, TOUGH LOCK™ Contact Tip Systems, and TOUGH GARD™ Anti-Spatter. Built-to-order with precision and durability in mind, Tregaskiss™ products are the toughest available.

Through the strength of its people and their dedication to the highest level of products and service, Tregaskiss strives to remain its customers' #1 choice.



THE FREEDOM TO INNOVATE



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Canada & U.S.A. Phone: 1-877-737-3111 Fax: 1-877-737-2111
International Phone: +1-519-737-3000 Fax: +1-519-737-2111

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