



## XTRweld Aluma-Galv Zinc X-10

### XTRweld

Chemwatch: 5071-26  
Version No: 9.1  
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 4

Issue Date: 12/10/2021  
Print Date: 01/06/2023  
S.GHS.U.S.A.EN

#### SECTION 1 Identification

##### Product Identifier

Product name	XTRweld Aluma-Galv Zinc X-10
Chemical Name	Not Applicable
Synonyms	cold galvanising spray paint zinc rich aerosol primer
Proper shipping name	Aerosols, flammable, (each not exceeding 1 L capacity); Aerosols, flammable, n.o.s. (engine starting fluid) (each not exceeding 1 L capacity)
Chemical formula	Not Applicable
Other means of identification	Not Available

##### Recommended use of the chemical and restrictions on use

Relevant identified uses	Interior/exterior zinc coating for metal protection. Application is by spray atomisation from a hand held aerosol pack Use according to manufacturer's directions.
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##### Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	XTRweld
Address	131 Saundersville Rd, Ste 310 Hendersonville, TN 37075 United States
Telephone	(615) 206-3500
Fax	(615) 206-3499
Website	<a href="http://alliancemro.com">alliancemro.com</a>
Email	sales@alliancemro.com

##### Emergency phone number

Association / Organisation	Chemwatch	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	(877) 715-9305	+1 855-237-5573
Other emergency telephone numbers	Not Available	+61 3 9573 3188

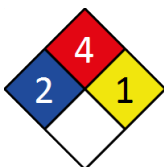
Once connected and if the message is not in your preferred language then please dial 01

Una vez conectado y si el mensaje no está en su idioma preferido, por favor marque 02

#### SECTION 2 Hazard(s) identification

##### Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Aerosols Category 1, Aspiration Hazard Category 1, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 1
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XTRweld Aluma-Galv Zinc X-10

Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H222	Extremely flammable aerosol.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H410	Very toxic to aquatic life with long lasting effects.

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Pressurized container: Do not pierce or burn, even after use.
P260	Do not breathe mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P202	Do not handle until all safety precautions have been read and understood.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P331	Do NOT induce vomiting.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P314	Get medical advice/attention if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P405	Store locked up.
P410+P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
7440-66-6	30-60	<u>zinc powder</u>
Not Available	1-9	<u>mineral turpentine</u>
Not Available	1-9	<u>aromatic solvent 100</u>
Not Available	1-9	epoxy ester resin, unregulated
1330-20-7	1-9	<u>xylene</u>
7429-90-5	1-5	<u>aluminium powder coated</u>
Not Available	1-5	additives, unregulated
Not Available		propellant as
115-10-6	10-30	<u>dimethyl ether</u>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

**SECTION 4 First-aid measures****Description of first aid measures**

<b>Eye Contact</b>	<p>If aerosols come in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold the eyelids apart and flush the eye continuously for at least 15 minutes with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If solids or aerosol mists are deposited upon the skin:</p> <ul style="list-style-type: none"> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Remove any adhering solids with industrial skin cleansing cream.</li> <li>▶ <b>DO NOT use solvents.</b></li> <li>▶ Seek medical attention in the event of irritation.</li> </ul>
<b>Inhalation</b>	<p>If aerosols, fumes or combustion products are inhaled:</p> <ul style="list-style-type: none"> <li>▶ Remove to fresh air.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ If breathing is shallow or has stopped, ensure clear airway and apply resuscitation, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> </ul> <p>Not considered a normal route of entry.</p>

**Most important symptoms and effects, both acute and delayed**

See Section 11

**Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

For acute or short term repeated exposures to xylene:

- ▶ Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- ▶ Pulmonary absorption is rapid with about 60-65% retained at rest.
- ▶ Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO<sub>2</sub> < 50 mm Hg or pCO<sub>2</sub> > 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

**BIOLOGICAL EXPOSURE INDEX - BEI**

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine 2 mg/min	End of shift Last 4 hrs of shift	
<ul style="list-style-type: none"> <li>▶ Absorption of zinc compounds occurs in the small intestine.</li> <li>▶ The metal is heavily protein bound.</li> <li>▶ Elimination results primarily from faecal excretion.</li> <li>▶ The usual measures for decontamination (Ipecac Syrup, lavage, charcoal or cathartics) may be administered, although patients usually have sufficient vomiting not to require them.</li> <li>▶ CaNa<sub>2</sub>EDTA has been used successfully to normalise zinc levels and is the agent of choice.</li> </ul>			

[Ellenhorn and Barceloux: Medical Toxicology]

**SECTION 5 Fire-fighting measures****Extinguishing media****SMALL FIRE:**

- ▶ Water spray, dry chemical or CO<sub>2</sub>

**LARGE FIRE:**

- ▶ Water spray or fog.

**Special hazards arising from the substrate or mixture**

<b>Fire Incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Reacts with acids producing flammable / explosive hydrogen (H<sub>2</sub>) gas</li> <li>▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result</li> </ul>
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**Special protective equipment and precautions for fire-fighters**

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> <li>▶ Equipment should be thoroughly decontaminated after use.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are highly flammable.</li> <li>▶ Severe fire hazard when exposed to heat or flame.</li> <li>▶ Vapour forms an explosive mixture with air.</li> <li>▶ Severe explosion hazard, in the form of vapour, when exposed to flame or spark.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition with violent container rupture.</li> <li>▶ Aerosol cans may explode on exposure to naked flames.</li> <li>▶ Rupturing containers may rocket and scatter burning materials.</li> <li>▶ Hazards may not be restricted to pressure effects.</li> <li>▶ May emit acrid, poisonous or corrosive fumes.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) other pyrolysis products typical of burning organic material.</p> <p><b>Contains low boiling substance:</b> Closed containers may rupture due to pressure buildup under fire conditions.</p>

**SECTION 6 Accidental release measures****Personal precautions, protective equipment and emergency procedures**

See section 8

**Environmental precautions**

See section 12

**Methods and material for containment and cleaning up**

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Wear protective clothing, impervious gloves and safety glasses.</li> <li>▶ Shut off all possible sources of ignition and increase ventilation.</li> <li>▶ Wipe up.</li> <li>▶ If safe, damaged cans should be placed in a container outdoors, away from all ignition sources, until pressure has dissipated.</li> <li>▶ Undamaged cans should be gathered and stowed safely.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT exert excessive pressure on valve; DO NOT attempt to operate damaged valve.</b></li> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Water spray or fog may be used to disperse / absorb vapour.</li> <li>▶ Absorb or cover spill with sand, earth, inert materials or vermiculite.</li> <li>▶ If safe, damaged cans should be placed in a container outdoors, away from ignition sources, until pressure has dissipated.</li> <li>▶ Undamaged cans should be gathered and stowed safely.</li> <li>▶ Collect residues and seal in labelled drums for disposal.</li> <li>▶ Remove leaking cylinders to a safe place if possible.</li> <li>▶ Release pressure under safe, controlled conditions by opening the valve.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

**SECTION 7 Handling and storage****Precautions for safe handling**

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights or ignition sources.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ <b>When handling, DO NOT eat, drink or smoke.</b></li> </ul>
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	<ul style="list-style-type: none"> <li>▶ <b>DO NOT</b> incinerate or puncture aerosol cans.</li> <li>▶ <b>DO NOT</b> spray directly on humans, exposed food or food utensils.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Keep dry to avoid corrosion of cans. Corrosion may result in container perforation and internal pressure may eject contents of can</li> <li>▶ Store in original containers in approved flammable liquid storage area.</li> <li>▶ <b>DO NOT</b> store in pits, depressions, basements or areas where vapours may be trapped.</li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> <li>▶ Keep containers securely sealed. Contents under pressure.</li> <li>▶ Store away from incompatible materials.</li> <li>▶ Store in a cool, dry, well ventilated area.</li> <li>▶ Avoid storage at temperatures higher than 40 deg C.</li> <li>▶ Store in an upright position.</li> <li>▶ Protect containers against physical damage.</li> <li>▶ Check regularly for spills and leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

#### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ <b>CARE:</b> Packing of high density product in light weight metal or plastic packages may result in container collapse with product release</li> <li>▶ Heavy gauge metal packages / Heavy gauge metal drums</li> <li>▶ Aerosol dispenser.</li> <li>▶ Check that containers are clearly labelled.</li> </ul>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Reacts slowly with water.</li> <li>▶ <b>CAUTION</b> contamination with moisture will liberate explosive hydrogen gas, causing pressure build up in sealed containers.</li> <li>▶ Reacts violently with caustic soda, other alkalis - generating heat, highly flammable hydrogen gas.</li> <li>▶ If alkali is dry, heat generated may ignite hydrogen - if alkali is in solution may cause violent foaming</li> <li>▶ Segregate from alcohol, water.</li> <li>▶ Avoid reaction with oxidising agents</li> </ul>

### SECTION 8 Exposure controls / personal protection

#### Control parameters

##### Occupational Exposure Limits (OEL)

##### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	zinc powder	Particulates Not Otherwise Regulated (PNOR)- Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	zinc powder	Particulates Not Otherwise Regulated (PNOR)- Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	zinc powder	Inert or Nuisance Dust: Respirable fraction	5 mg/m3 / 15 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	zinc powder	Inert or Nuisance Dust: Total Dust	15 mg/m3 / 50 mppcf	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	zinc powder	Particulates not otherwise regulated	Not Available	Not Available	Not Available	See Appendix D
US OSHA Permissible Exposure Limits (PELs) Table Z-1	xylene	Xylenes (o-, m-, p-isomers)	100 ppm / 435 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	aluminium powder coated	Aluminum Metal (as Al)- Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	aluminium powder coated	Aluminum Metal (as Al)- Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	aluminium powder coated	Inert or Nuisance Dust: Respirable fraction	5 mg/m3 / 15 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	aluminium powder coated	Inert or Nuisance Dust: Total Dust	15 mg/m3 / 50 mppcf	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	aluminium powder coated	Aluminum (pyro powders and welding fumes, as Al)	5 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	aluminium powder coated	Aluminum - respirable	5 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	aluminium powder coated	Aluminum - total	10 mg/m3	Not Available	Not Available	Not Available

##### Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
zinc powder	6 mg/m3	21 mg/m3	120 mg/m3
xylene	Not Available	Not Available	Not Available
dimethyl ether	3,000 ppm	3800* ppm	7200* ppm

Ingredient	Original IDLH	Revised IDLH
zinc powder	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
mineral turpentine	Not Available	Not Available
aromatic solvent 100	Not Available	Not Available
xylene	900 ppm	Not Available
aluminium powder coated	Not Available	Not Available
dimethyl ether	Not Available	Not Available

#### Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
mineral turpentine	E	≤ 0.1 ppm
aromatic solvent 100	E	≤ 0.1 ppm

**Notes:** Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

#### Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>General exhaust is adequate under normal conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection.</p> <p>Provide adequate ventilation in warehouse or closed storage areas.</p> <p>Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" style="width: 100%;"> <thead> <tr> <th>Type of Contaminant:</th> <th>Speed:</th> </tr> </thead> <tbody> <tr> <td>aerosols, (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" style="width: 100%;"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Type of Contaminant:	Speed:	aerosols, (released at low velocity into zone of active generation)	0.5-1 m/s	direct spray, spray painting in shallow booths, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
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<b>Personal protection</b>																	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>																
<b>Skin protection</b>	See Hand protection below																
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Protective gloves eg. Leather gloves or gloves with Leather facing</li> <li>▶ No special equipment needed when handling small quantities.</li> <li>▶ <b>OTHERWISE:</b></li> <li>▶ For potentially moderate exposures:</li> <li>▶ Wear general protective gloves, eg. light weight rubber gloves.</li> <li>▶ For potentially heavy exposures:</li> <li>▶ Wear chemical protective gloves, eg. PVC. and safety footwear.</li> </ul>																
<b>Body protection</b>	See Other protection below																
<b>Other protection</b>	<p>No special equipment needed when handling small quantities.</p> <p><b>OTHERWISE:</b></p> <ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ Skin cleansing cream.</li> <li>▶ Eyewash unit.</li> <li>▶ Do not spray on hot surfaces.</li> </ul>																

- ▶ The clothing worn by process operators insulated from earth may develop static charges far higher (up to 100 times) than the minimum ignition energies for various flammable gas-air mixtures. This holds true for a wide range of clothing materials including cotton.
- ▶ Avoid dangerous levels of charge by ensuring a low resistivity of the surface material worn outermost.

BREThERICK: Handbook of Reactive Chemical Hazards.

## Recommended material(s)

### GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

XTRweld Aluma-Galv Zinc X-10

Material	CPI
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
TEFLON	C
VITON	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AX-AUS	-	AX-PAPR-AUS / Class 1
up to 50 x ES	-	AX-AUS / Class 1	-
up to 100 x ES	-	AX-2	AX-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

## SECTION 9 Physical and chemical properties

### Information on basic physical and chemical properties

<b>Appearance</b>	Grey highly flammable liquid with a strong solvent odour; not miscible with water. Supplied as an aerosol pack. Contents under <b>PRESSURE</b> . Contains highly flammable hydrocarbon propellant.		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	1.20-1.30
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature (°C)</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	-81 propellant	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	HIGHLY FLAMMABLE.	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	UNDER PRESSURE	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	>1	<b>VOC g/L</b>	Not Available

## SECTION 10 Stability and reactivity

<b>Reactivity</b>	See section 7
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<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Elevated temperatures.</li> <li>▶ Presence of open flame.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 Toxicological information

### Information on toxicological effects

<b>Inhaled</b>	<p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. A slow heart rate and low blood pressure may also occur.</p> <p>Alkylbenzenes are not generally toxic except at high levels of exposure. Their breakdown products have low toxicity and are easily eliminated from the body.</p> <p>Inhalation of toxic gases may cause:</p> <ul style="list-style-type: none"> <li>▶ Central Nervous System effects including depression, headache, confusion, dizziness, stupor, coma and seizures;</li> <li>▶ respiratory: acute lung swellings, shortness of breath, wheezing, rapid breathing, other symptoms and respiratory arrest;</li> <li>▶ heart: collapse, irregular heartbeats and cardiac arrest;</li> <li>▶ gastrointestinal: irritation, ulcers, nausea and vomiting (may be bloody), and abdominal pain.</li> </ul> <p>On exposure to mixed trimethylbenzenes, some people may become nervous, tensed, anxious and have difficult breathing. There may be a reduction red blood cells and bleeding abnormalities. There may also be drowsiness.</p> <p>Following inhalation, ethers cause lethargy and stupor. Inhaling lower alkyl ethers results in headache, dizziness, weakness, blurred vision, seizures and possible coma.</p> <p>Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.</p> <p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.</p> <p>Symptoms of asphyxia (suffocation) may include headache, dizziness, shortness of breath, muscular weakness, drowsiness and ringing in the ears. If the asphyxia is allowed to progress, there may be nausea and vomiting, further physical weakness and unconsciousness and, finally, convulsions, coma and death.</p> <p><b>WARNING: Intentional misuse by concentrating/inhaling contents may be lethal.</b></p>
<b>Ingestion</b>	<p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Not normally a hazard due to physical form of product.</p> <p>Considered an unlikely route of entry in commercial/industrial environments</p> <p>Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)</p> <p>Ingestion of alkyl ethers may produce stupor, blurred vision, headache, dizziness and irritation of the nose and throat. Respiratory distress and asphyxia may result.</p>
<b>Skin Contact</b>	<p>The material may accentuate any pre-existing dermatitis condition</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Though considered non-harmful, slight irritation may result from contact because of the abrasive nature of the aluminium oxide particles. Thus it may cause itching and skin reaction and inflammation.</p> <p>Spray mist may produce discomfort</p> <p>Alkyl ethers may defat and dehydrate the skin producing dermatoses. Absorption may produce headache, dizziness, and central nervous system depression.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Skin contact with the material may be harmful; systemic effects may result following absorption.</p> <p>There is some evidence to suggest that the material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p>
<b>Eye</b>	<p>If applied to the eyes, this material causes severe eye damage. Not considered to be a risk because of the extreme volatility of the gas. Eye contact with alkyl ethers (vapour or liquid) may produce irritation, redness and tears.</p>
<b>Chronic</b>	<p>Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. This material can be regarded as being able to cause cancer in humans based on experiments and other information.</p> <p>Animal testing shows long term exposure to aluminium oxides may cause lung disease and cancer, depending on the size of the particle. The smaller the size, the greater the tendencies of causing harm.</p> <p>Main route of exposure to the gas in the workplace is by inhalation.</p> <p>Chronic exposure to alkyl ethers may result in loss of appetite, excessive thirst, fatigue, and weight loss.</p> <p>Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity.</p> <p>Metallic dusts generated by the industrial process give rise to a number of potential health problems. The larger particles, above 5 micron, are nose and throat irritants.</p>

<b>XTRweld Aluma-Galv Zinc X-10</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available



zinc powder	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 1130 mg/kg <sup>[2]</sup> Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup> Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
mineral turpentine	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
aromatic solvent 100	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
xylene	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >1700 mg/kg <sup>[2]</sup>	Eye (human): 200 ppm irritant
	Inhalation(Rat) LC50: 5000 ppm4h <sup>[2]</sup>	Eye (rabbit): 5 mg/24h SEVERE
	Oral (Mouse) LD50; 2119 mg/kg <sup>[2]</sup>	Eye (rabbit): 87 mg mild
		Eye: adverse effect observed (irritating) <sup>[1]</sup> Skin (rabbit):500 mg/24h moderate Skin: adverse effect observed (irritating) <sup>[1]</sup>
aluminium powder coated	<b>TOXICITY</b>	<b>IRRITATION</b>
	Inhalation(Rat) LC50: >2.3 mg/14h <sup>[1]</sup> Oral (Rat) LD50; >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup> Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
dimethyl ether	<b>TOXICITY</b>	<b>IRRITATION</b>
	Inhalation(Rat) LC50: >20000 ppm4h <sup>[1]</sup>	Not Available
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>ZINC POWDER</b>	Inhalation (human) TCLo: 124 mg/m <sup>3</sup> /50min. Skin (human):0.3mg/3DaysInt. mild
<b>AROMATIC SOLVENT 100</b>	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p> <p>Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins.</p> <p>The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet. Some hydrocarbons may appear unchanged as in the lipoprotein particles in the gut lymph, but most hydrocarbons partly separate from fats and undergo metabolism in the gut cell. The gut cell may play a major role in determining the proportion of hydrocarbon that becomes available to be deposited unchanged in peripheral tissues such as in the body fat stores or the liver.</p> <p>For C9 aromatics (typically trimethylbenzenes – TMBs)</p> <p>Acute toxicity: Animal testing shows that semi-lethal concentrations and doses vary amongst this group. The semilethal concentrations for inhalation range from 6000 to 10000 mg/cubic metre for C9 aromatic naphtha and 18000-24000 mg/cubic metre for 1,2,4- and 1,3,5-TMB, respectively.</p> <p>Irritation and sensitization: Results from animal testing indicate that C9 aromatic hydrocarbon solvents are mildly to moderately irritating to the skin, minimally irritating to the eye, and have the potential to irritate the airway and cause depression of breathing rate. There is no evidence that it sensitizes skin.</p> <p>Repeated dose toxicity: Animal studies show that chronic inhalation toxicity for C9 aromatic hydrocarbon solvents is slight. Similarly, oral exposure does not appear to pose a high toxicity hazard for pure trimethylbenzene isomers.</p> <p>Mutation-causing ability: No evidence of mutation-causing ability and genetic toxicity was found in animal and laboratory testing.</p> <p>Reproductive and developmental toxicity: No definitive effects on reproduction were seen, although reduction in weight in developing animals may be seen at concentrations that are toxic to the mother.</p> <p>The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p>
<b>XYLENE</b>	<p>Reproductive effector in rats</p> <p>The substance is classified by IARC as Group 3: <b>NOT</b> classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>
<b>XTRweld Aluma-Galv Zinc X-10 &amp; ALUMINIUM POWDER COATED</b>	No significant acute toxicological data identified in literature search.
<b>XTRweld Aluma-Galv Zinc X-10 &amp; AROMATIC SOLVENT 100</b>	<p>For trimethylbenzenes:</p> <p>Absorption of 1,2,4-trimethylbenzene occurs after exposure by swallowing, inhalation, or skin contact. In the workplace, inhalation and skin contact are the most important routes of absorption; whole-body toxic effects from skin absorption are unlikely to occur as the skin irritation caused by the chemical generally leads to quick removal. The substance is fat-soluble and may accumulate in fatty tissues. It is also bound to red blood cells in the bloodstream. It is excreted from the body both by exhalation and in the urine.</p> <p>Acute toxicity: Direct contact with liquid 1,2,4-trimethylbenzene is irritating to the skin, and breathing the vapour is irritating to the airway, causing lung inflammation. Breathing high concentrations of the chemical vapour causes headache, fatigue and drowsiness. In humans, liquid 1,2,4-</p>

	<p>trimethylbenzene is irritating to the skin and inhalation of the vapour causes chemical pneumonitis. Direct skin contact causes dilation of blood vessels, redness and irritation.</p> <p>Nervous system toxicity: 1,2,4-trimethylbenzene depresses the central nervous system. Exposure to solvent mixtures in the workplace containing the chemical causes headache, fatigue, nervousness and drowsiness.</p> <p>Subacute/chronic toxicity: Long-term exposure to solvents containing 1,2,4-trimethylbenzene may cause nervousness, tension and inflammation of the bronchi. Painters that worked for several years with a solvent containing 50% 1,2,4-trimethylbenzene and 30% 1,3,5-trimethylbenzene showed nervousness, tension and anxiety, asthmatic bronchitis, anaemia and changes in blood clotting; blood effects may have been due to trace amounts of benzene. Animal testing showed that inhaling trimethylbenzene may alter blood counts, with reduction in lymphocytes and an increase in neutrophils.</p> <p>Genetic toxicity: Animal testing does not show that the C9 fraction causes mutations or chromosomal aberrations.</p> <p>Developmental / reproductive toxicity: Animal testing showed that the C9 fraction of 1,2,4-trimethylbenzene caused reproductive toxicity.</p>		
<b>MINERAL TURPENTINE &amp; AROMATIC SOLVENT 100</b>	<p>For petroleum: This product contains benzene, which can cause acute myeloid leukaemia, and n-hexane, which can be metabolized to compounds which are toxic to the nervous system. This product contains toluene, and animal studies suggest high concentrations of toluene lead to hearing loss. This product contains ethyl benzene and naphthalene, from which animal testing shows evidence of tumour formation.</p> <p>Cancer-causing potential: Animal testing shows inhaling petroleum causes tumours of the liver and kidney; these are however not considered to be relevant in humans.</p> <p>Mutation-causing potential: Most studies involving gasoline have returned negative results regarding the potential to cause mutations, including all recent studies in living human subjects (such as in petrol service station attendants).</p> <p>Reproductive toxicity: Animal studies show that high concentrations of toluene (&gt;0.1%) can cause developmental effects such as lower birth weight and developmental toxicity to the nervous system of the foetus. Other studies show no adverse effects on the foetus.</p> <p>Human effects: Prolonged or repeated contact may cause defatting of the skin which can lead to skin inflammation and may make the skin more susceptible to irritation and penetration by other materials.</p> <p>Animal testing shows that exposure to gasoline over a lifetime can cause kidney cancer, but the relevance in humans is questionable.</p>		
<b>MINERAL TURPENTINE &amp; XYLENE</b>	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.		
<b>MINERAL TURPENTINE &amp; AROMATIC SOLVENT 100 &amp; XYLENE</b>	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.		
<b>Acute Toxicity</b>	✓	<b>Carcinogenicity</b>	✗
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	✓
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	✓
<b>Respiratory or Skin sensitisation</b>	✗	<b>STOT - Repeated Exposure</b>	✓
<b>Mutagenicity</b>	✗	<b>Aspiration Hazard</b>	✓

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

### Toxicity

XTRweld Aluma-Galv Zinc X-10	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

zinc powder	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	72h	Algae or other aquatic plants	0.005mg/l	4
	EC50	72h	Algae or other aquatic plants	0.005mg/l	4
	EC50	48h	Crustacea	1.4mg/l	2
	LC50	96h	Fish	0.16mg/L	4
	EC50	96h	Algae or other aquatic plants	0.264-0.881mg/l	4

mineral turpentine	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

aromatic solvent 100	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

xylene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	4.6mg/l	2
	EC50	48h	Crustacea	1.8mg/l	2
	NOEC(ECx)	73h	Algae or other aquatic plants	0.44mg/l	2
	LC50	96h	Fish	2.6mg/l	2

aluminium powder coated	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	48h	Crustacea	>100mg/l	1
	EC50	72h	Algae or other aquatic plants	0.2mg/l	2
	EC50	48h	Crustacea	1.5mg/l	2
	LC50	96h	Fish	0.078-0.108mg/l	2

Continued...

	EC50	96h	Algae or other aquatic plants	0.024mg/l	2
<b>dimethyl ether</b>	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	EC50	48h	Crustacea	>4400mg/L	2
	NOEC(ECx)	48h	Crustacea	>4000mg/l	1
	LC50	96h	Fish	1783.04mg/l	2
	EC50	96h	Algae or other aquatic plants	154.917mg/l	2
<b>Legend:</b>	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For 1,2,4 - Trimethylbenzene:

Half-life (hr) air: 0.48-16;

Half-life (hr) H2O surface water: 0.24 -672;

Half-life (hr) H2O ground: 336-1344;

Half-life (hr) soil: 168-672;

Henry's Pa m3 /mol: 385 -627;

Bioaccumulation: not significant. 1,2,4-Trimethylbenzene is a volatile organic compound (VOC) substance.

Atmospheric Fate: 1,2,4-trimethylbenzene can contribute to the formation of photochemical smog in the presence of other VOCs. Degradation of 1,2,4-trimethylbenzene in the atmosphere occurs by reaction with hydroxyl radicals. Reaction also occurs with ozone but very slowly (half life 8820 days).

Aquatic Fate: 1,2,4-Trimethylbenzene volatilizes rapidly from surface waters with volatilization half-life from a model river calculated to be 3.4 hours. Biodegradation of 1,2,4-trimethylbenzene has been noted in both seawater and ground water. Various strains of Pseudomonas can biodegrade 1,2,4-trimethylbenzene.

Terrestrial Fate: 1,2,4-Trimethylbenzene also volatilizes from soils however; moderate adsorption to soils and sediments may occur. Volatilization is the major route of removal of 1,2,4-trimethylbenzene from soils; although, biodegradation may also occur. Due to the high volatility of the chemical it is unlikely to accumulate in soil or surface water to toxic concentrations.

Ecotoxicity: No significant bioaccumulation has been noted. 1,2,4-Trimethylbenzene is moderately toxic to fathead minnow and slightly toxic to dungeness crab. 1,2,4-Trimethylbenzene has moderate acute toxicity to aquatic organisms. No stress was observed in rainbow trout, sea lamprey and Daphnia magna water fleas. The high concentrations required to induce toxicity in laboratory animals are not likely to be reached in the environment.

For Metal:

Atmospheric Fate - Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air.

Environmental Fate: Environmental processes, such as oxidation, the presence of acids or bases and microbiological processes, may transform insoluble metals to more soluble ionic forms. Environmental processes may enhance bioavailability and may also be important in changing solubilities.

Aquatic/Terrestrial Fate: When released to dry soil, most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. A metal ion is considered infinitely persistent because it cannot degrade further. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms. Ionic species may bind to dissolved ligands or sorb to solid particles in water.

Ecotoxicity: Even though many metals show few toxic effects at physiological pH levels, transformation may introduce new or magnified effects.

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes > naphthalenes. Anthracene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.

Most ethers are very resistant to hydrolysis, and the rate of cleavage of the carbon-oxygen bond by abiotic processes is expected to be insignificant.

Direct photolysis will not be an important removal process since aliphatic ethers do not absorb light at wavelengths >290 nm

For Xylenes:

log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H2O surface water : 24-672; Half-life (hr) H2O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m3 /mol : 637-879; Henry's atm m3 /mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.

Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may transform it into other, less harmful compounds, although this happens slowly. It is not clear how long xylene remains trapped deep underground in soil or groundwater, but it may be months or years.

Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzyl nitrate, m-tolualdehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol.

Aquatic Fate: p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photo-oxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-Xylene is biodegradable and has been observed to degrade in pond water however; it is unclear if it degrades in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high. Ecotoxicity: Xylenes are slightly toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/L. and Gammarus lacustris LC50 (48 h): 0.6 mg/L.

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
dimethyl ether	LOW	LOW

### Bioaccumulative potential

Ingredient	Bioaccumulation
xylene	MEDIUM (BCF = 740)
dimethyl ether	LOW (LogKOW = 0.1)

XTRweld Aluma-Galv Zinc X-10

Mobility in soil

Ingredient	Mobility
dimethyl ether	HIGH (KOC = 1.292)



SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> <li>▶ <b>DO NOT</b> allow wash water from cleaning or process equipment to enter drains.</li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Consult State Land Waste Management Authority for disposal.</li> <li>▶ Discharge contents of damaged aerosol cans at an approved site.</li> <li>▶ Allow small quantities to evaporate.</li> <li>▶ <b>DO NOT</b> incinerate or puncture aerosol cans.</li> <li>▶ Bury residues and emptied aerosol cans at an approved site.</li> </ul>
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	

Land transport (DOT)

UN number	1950	
UN proper shipping name	Aerosols, flammable, (each not exceeding 1 L capacity); Aerosols, flammable, n.o.s. (engine starting fluid) (each not exceeding 1 L capacity)	
Transport hazard class(es)	Class	2.1
	Subrisk	Not Applicable
Packing group	Not Applicable	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Hazard Label	2.1
	Special provisions	N82

Air transport (ICAO-IATA / DGR)

UN number	1950	
UN proper shipping name	Aerosols, flammable; Aerosols, flammable (engine starting fluid)	
Transport hazard class(es)	ICAO/IATA Class	2.1
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	10L
Packing group	Not Applicable	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Special provisions	A145 A167 A802; A1 A145 A167 A802
	Cargo Only Packing Instructions	203
	Cargo Only Maximum Qty / Pack	150 kg
	Passenger and Cargo Packing Instructions	203; Forbidden
	Passenger and Cargo Maximum Qty / Pack	75 kg; Forbidden
	Passenger and Cargo Limited Quantity Packing Instructions	Y203; Forbidden
	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G; Forbidden

Sea transport (IMDG-Code / GGVSee)

UN number	1950
UN proper shipping name	AEROSOLS

<b>Transport hazard class(es)</b>	IMDG Class	2.1
	IMDG Subrisk	Not Applicable
<b>Packing group</b>	Not Applicable	
<b>Environmental hazard</b>	Marine Pollutant	
<b>Special precautions for user</b>	EMS Number	F-D, S-U
	Special provisions	63 190 277 327 344 381 959
	Limited Quantities	1000 ml

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

Product name	Group
zinc powder	Not Available
mineral turpentine	Not Available
aromatic solvent 100	Not Available
xylene	Not Available
aluminium powder coated	Not Available
dimethyl ether	Not Available

**Transport in bulk in accordance with the ICG Code**

Product name	Ship Type
zinc powder	Not Available
mineral turpentine	Not Available
aromatic solvent 100	Not Available
xylene	Not Available
aluminium powder coated	Not Available
dimethyl ether	Not Available

**SECTION 15 Regulatory information****Safety, health and environmental regulations / legislation specific for the substance or mixture****zinc powder is found on the following regulatory lists**

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

US - Alaska Air Quality Control - Concentrations Triggering an Air Quality Episode for Air Pollutants Other Than PM-2.5

US - Massachusetts - Right To Know Listed Chemicals

US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)

US CWA (Clean Water Act) - Priority Pollutants

US CWA (Clean Water Act) - Toxic Pollutants

US DOE Temporary Emergency Exposure Limits (TEELs)

US EPA Integrated Risk Information System (IRIS)

US EPCRA Section 313 Chemical List

US NIOSH Recommended Exposure Limits (RELs)

US OSHA Permissible Exposure Limits (PELs) Table Z-1

US OSHA Permissible Exposure Limits (PELs) Table Z-3

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

US TSCA Section 12(b) - List of Chemical Substances Subject to Export Notification Requirements

**mineral turpentine is found on the following regulatory lists**

Not Applicable

**aromatic solvent 100 is found on the following regulatory lists**

Not Applicable

**xylene is found on the following regulatory lists**

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants

US - Massachusetts - Right To Know Listed Chemicals

US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)

US Clean Air Act - Hazardous Air Pollutants

US CWA (Clean Water Act) - List of Hazardous Substances

US DOE Temporary Emergency Exposure Limits (TEELs)

US EPA Integrated Risk Information System (IRIS)

US EPCRA Section 313 Chemical List

US OSHA Permissible Exposure Limits (PELs) Table Z-1

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

**aluminium powder coated is found on the following regulatory lists**

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)  
 US - Alaska Air Quality Control - Concentrations Triggering an Air Quality Episode for Air Pollutants Other Than PM-2.5  
 US - Massachusetts - Right To Know Listed Chemicals  
 US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)  
 US Department of Homeland Security (DHS) - Chemical Facility Anti-Terrorism Standards (CFATS) - Chemicals of Interest  
 US EPCRA Section 313 Chemical List

US NIOSH Recommended Exposure Limits (RELs)  
 US OSHA Permissible Exposure Limits (PELs) Table Z-1  
 US OSHA Permissible Exposure Limits (PELs) Table Z-3  
 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory  
 US TSCA Chemical Substance Inventory - Interim List of Active Substances

#### dimethyl ether is found on the following regulatory lists

US - Massachusetts - Right To Know Listed Chemicals  
 US AIHA Workplace Environmental Exposure Levels (WEELs)  
 US Department of Homeland Security (DHS) - Chemical Facility Anti-Terrorism Standards (CFATS) - Chemicals of Interest  
 US DOE Temporary Emergency Exposure Limits (TEELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory  
 US Toxicology Excellence for Risk Assessment (TERA) Workplace Environmental Exposure Levels (WEEL)  
 US TSCA Chemical Substance Inventory - Interim List of Active Substances

## Federal Regulations

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	Yes
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	Yes
Reproductive toxicity	Yes
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	Yes
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

#### US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
zinc powder	1000	454
xylene	100	45.4

## State Regulations

#### US. California Proposition 65

None Reported

## National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSSL	No (zinc powder; xylene; aluminium powder coated; dimethyl ether)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (zinc powder; aluminium powder coated)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes

National Inventory	Status
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes

**Legend:** Yes = All CAS declared ingredients are on the inventory  
No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

## SECTION 16 Other information

<b>Revision Date</b>	12/10/2021
<b>Initial Date</b>	06/05/2002

### SDS Version Summary

Version	Date of Update	Sections Updated
8.1	08/19/2021	Classification change due to full database hazard calculation/update.
9.1	12/09/2021	Classification change due to full database hazard calculation/update.

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

### Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
 PC—STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit.  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 ES: Exposure Standard  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index  
 AIIIC: Australian Inventory of Industrial Chemicals  
 DSL: Domestic Substances List  
 NDSL: Non-Domestic Substances List  
 IECSC: Inventory of Existing Chemical Substance in China  
 EINECS: European INventory of Existing Commercial chemical Substances  
 ELINCS: European List of Notified Chemical Substances  
 NLP: No-Longer Polymers  
 ENCS: Existing and New Chemical Substances Inventory  
 KECI: Korea Existing Chemicals Inventory  
 NZIoC: New Zealand Inventory of Chemicals  
 PICCS: Philippine Inventory of Chemicals and Chemical Substances  
 TSCA: Toxic Substances Control Act  
 TCSI: Taiwan Chemical Substance Inventory  
 INSQ: Inventario Nacional de Sustancias Químicas  
 NCI: National Chemical Inventory  
 FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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TEL (+61 3) 9572 4700.