

WS 3644 G

Range: Welding
Product code: 3644G00



Creation date: 14/07/2017
Review date:
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DESCRIPTION

Biodegradable passivant, it is not necessary to treat the waters resulting from the rinsing.

WS 3644 G is a product for the passivation of austenitic and ferritic stainless steels, free of nitric acid. It quickly offers a passive protective layer over stainless steel and therefore ensures corrosion resistance.

CHARACTERISTICS AND ADVANTAGES

- Nitric acid free passivant
- It is not necessary to treat the rinse waters.
- Does not affect the steel surface
- Easy to handle, classified as not dangerous
- Remover remains ferric contamination of the surface

APPLICATION

- Excellent as a treatment after mechanical work on the surface, such as grinding, polishing, brushing.
- Trainer of a quick passivation layer after a pickling process.

HOW TO USE

- It is a product of direct use for the treatment by immersion.
- **WS 3644 G** is used by immersion or spraying processes at room temperature, once applied after 5 to 30 minutes the surface is rinsed with water. It can also be applied by a dip bath.

TECHNICAL DATA AND CERTIFICATIONS

Density		1.05 Kg/l
Work temperature		+15°C – +35°C
Time to act on the surface		5 a 30 minutes

FORMATS:
Bulk

